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### Additive-free synthesis of 3D porous V2O5 hierarchical microspheres with enhanced lithium storage properties

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## Additive-free synthesis of 3D porous V<sub>2</sub>O<sub>5</sub> hierarchical microspheres with enhanced lithium storage properties

### Abstract

A facile synthesis of novel 3D porous V<sub>2</sub>O<sub>5</sub> hierarchical microspheres has been developed, based on an additive-free solvothermal method and subsequent calcination. Due to their unique structure, these V<sub>2</sub>O<sub>5</sub> microspheres display a very stable capacity retention of 130 mA h g<sup>-1</sup> over 100 cycles at a current rate of 0.5 C, and show excellent rate capability with a capacity of 105 mA h g<sup>-1</sup> even at the 30 C rate. The good electrochemical performance suggests that this unique hierarchical V<sub>2</sub>O<sub>5</sub> material could be a promising candidate as a cathode material for lithium-ion batteries.

### Keywords

additive, free, synthesis, 3d, porous, storage, v<sub>2</sub>o<sub>5</sub>, properties, hierarchical, microspheres, enhanced, lithium

### Disciplines

Engineering | Science and Technology Studies

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ARTICLE TYPE

# Additive-free synthesis of 3D porous V<sub>2</sub>O<sub>5</sub> hierarchical microspheres with enhanced lithium storage properties

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A facile synthesis of novel 3D porous V<sub>2</sub>O<sub>5</sub> hierarchical microspheres has been developed, based on an additive-free solvothermal method and subsequent calcination. Due to their unique structure, these V<sub>2</sub>O<sub>5</sub> microspheres display a very stable capacity retention of 130 mA h g<sup>-1</sup> over 100 cycles at a current rate of 0.5 C, and show excellent rate capability with a capacity of 105 mA h g<sup>-1</sup> even at the 30 C-rate. The good electrochemical performance suggests that this unique hierarchical V<sub>2</sub>O<sub>5</sub> material could be a promising candidate as a cathode material for lithium-ion batteries.

## 1. Introduction

Lithium-ion batteries (LIBs), currently the predominant power source for portable electronics, are continuing to attract great interest as the promising power source for electric vehicles (EVs) and hybrid electric vehicles (HEVs), owing to their high energy density and long lifespan.<sup>1, 2</sup> Their commercial use in EVs, however, is still hindered by their low power density and poor rate performance.<sup>2</sup> To meet the demands for use in EVs and HEVs, substantial efforts have been dedicated to finding new competitive electrode materials and new structures.<sup>1-4</sup>

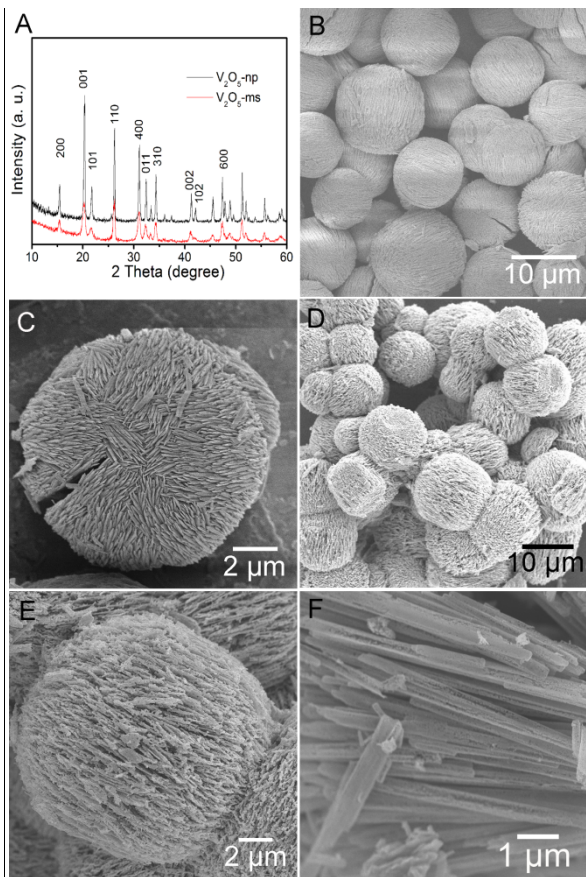
Among the potential cathode materials, V<sub>2</sub>O<sub>5</sub> has been intensively studied in recent years for application in LIBs, due to its high energy density, ease of synthesis, and low cost.<sup>5-10</sup> V<sub>2</sub>O<sub>5</sub> still suffers, however, from low electric conductivity (10<sup>-2</sup> to 10<sup>-3</sup> S cm<sup>-1</sup>), poor structural stability, and a low Li<sup>+</sup> ion diffusion coefficient (~10<sup>-12</sup> cm<sup>2</sup> s<sup>-1</sup>), resulting in limited long-term cycling stability.<sup>11</sup> In recent years, various structures reported with different performance suggest that the characteristics of V<sub>2</sub>O<sub>5</sub>, such as the dimensions, morphology, porosity, and texture, are critically important to the electrochemical performance of the electrodes.<sup>5, 12-17</sup> In particular, V<sub>2</sub>O<sub>5</sub> nanostructures (such as nanotubes, nanofibers, nanoparticles, nanowires, nanorods, and mesoporous structures) have been demonstrated effective to improve the electrochemical kinetics, shorten the diffusion distance for Li<sup>+</sup> ions, and buffer the volume change during the lithium insertion and extraction processes, as compared with non-nanostructured materials.<sup>5, 10, 12, 16, 18</sup> Nevertheless, dispersed nanoparticles may only give very low volumetric energy density, which makes them unsuitable for LIBs in EVs and other large-scale applications.<sup>15</sup> Additionally, some undesirable side reactions or poor thermal stability can emerge due to the extended contact between the electrolyte and the nanosized materials with large surface area, leading to safety hazards and poor cycling stability.<sup>19, 20</sup> Generally, the method of using micro-sized spherical particles is one possible approach towards high packing density

and decreasing the polarization of the electrolyte in the active layer.<sup>9, 15, 21-26</sup> By comparing the response of micro and nano LiMn<sub>0.85</sub>Fe<sub>0.15</sub>PO<sub>4</sub> based electrodes, Sun et al. have clearly demonstrated that the former, due to its compact configuration, largely surpasses the latter in terms of volumetric energy density and rate capability.<sup>20</sup> The ordered superstructures, which are self-assembled and transformed from nanostructures, not only maintain the nanostructural features, but also avoid some side-effects common to nanostructures such as low volumetric energy density and poor thermal stability.<sup>19, 20</sup> Recently, the electrode materials with these structures have been found to be the most suitable for improving the electrochemical performance of LIBs.<sup>15, 21, 27-30</sup> It is therefore highly desirable to prepare micro-sized V<sub>2</sub>O<sub>5</sub> spherical structures composed of nanostructures for the design of high-performance LIBs with both high volumetric energy density and high gravimetric energy density, as well as good rate capability.

In this work, we report a facile additive-free solvothermal method followed by a calcination process for mass production of V<sub>2</sub>O<sub>5</sub> microspheres consisting of porous nanofibers. When evaluated as a cathode material for LIBs, the three-dimensional (3D) porous V<sub>2</sub>O<sub>5</sub> microspheres manifest significantly improved electrochemical performance in terms of specific capacity, cycling stability, and rate capability.

## 2. Results and discussion

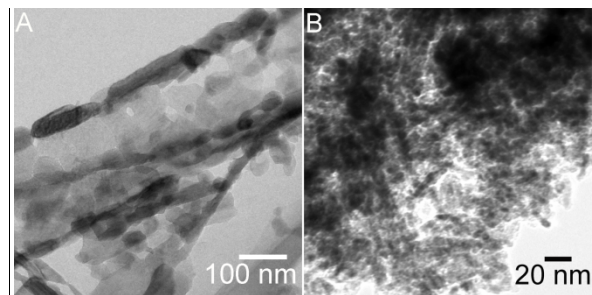
The detailed preparation process for the V<sub>2</sub>O<sub>5</sub> microspheres (V<sub>2</sub>O<sub>5</sub>-ms) can be found in the Electronic Supplementary Information (ESI). The precursor of V<sub>2</sub>O<sub>5</sub>-ms was first prepared by a solvothermal method, and then heated to obtain the porous structure of V<sub>2</sub>O<sub>5</sub>-ms. V<sub>2</sub>O<sub>5</sub> nanoparticles (V<sub>2</sub>O<sub>5</sub>-np) were also synthesized by a similar procedure but with a longer reaction time. The crystal phase of both V<sub>2</sub>O<sub>5</sub> samples is first confirmed by their X-ray diffraction (XRD) patterns, as shown in Fig. 1A with the peaks labeled, which demonstrates that all the reflections of the samples are in good agreement with the standard pattern of



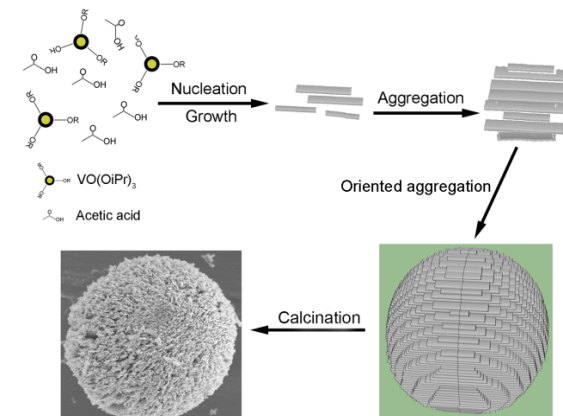
**Fig. 1** (A) X-ray diffraction patterns of  $V_2O_5$ -np and  $V_2O_5$ -ms. FESEM images of the precursor of  $V_2O_5$ -ms (B, C),  $V_2O_5$ -ms (D, E), and  $V_2O_5$ -np (F).

pure orthorhombic  $V_2O_5$  phase (JCPDS card no. 89-0612). No other phases or impurities are detected in the patterns. The morphologies of the two samples are then studied by field-emission scanning electron microscope (FESEM). As shown in Fig. 1B, the as-prepared precursor of  $V_2O_5$ -ms consists of microspheres with good uniformity and a diameter of about 4-10  $\mu m$ . The high magnification image of a single sphere presented in Fig. 1C shows that the sphere is composed of uniform nanofibers. After the calcination process, the structure of the microspheres is perfectly retained (Fig. 1D), while the nanoporous structure of the nanofibers arises from the decomposition of the precursor. As shown in Fig. 1E, the 3D microspheres are constructed from these nanoporous fibers. This will endow the material with shorter diffusion pathways and easier  $Li^+$ /electron transport, leading to enhanced electrochemical performance. A FESEM image of  $V_2O_5$ -np obtained with an extended solvothermal reaction time of 24 h is shown in Fig. 1F. It can be observed that the microsphere structure is damaged and porous fibers with a length of several micrometers are loosely distributed over a large domain. In a high-magnification FESEM image, it is easily observed that the  $V_2O_5$ -np fibers consist of nanoparticles with a diameter of 40-100 nm, as indicated in Fig. S1 (see ESI).

The formation of the  $V_2O_5$ -np and  $V_2O_5$ -ms nanostructures is further evidenced by transmission electron microscope (TEM) observations. The primary particle size of  $V_2O_5$ -np (Fig. 2A) is in the range of 40-100 nm, while that of  $V_2O_5$ -ms (Fig. 2B) can be as small as 5-20 nm. In addition, Brunauer-Emmett-Teller (BET)



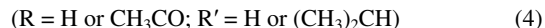
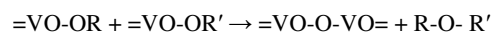
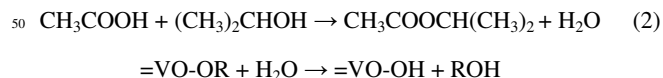
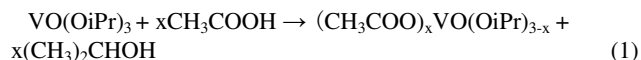
**Fig. 2** TEM images of  $V_2O_5$ -np (A) and  $V_2O_5$ -ms (B).



**Fig. 3** Schematic illustration of the formation of 3D porous  $V_2O_5$  hierarchical microspheres.

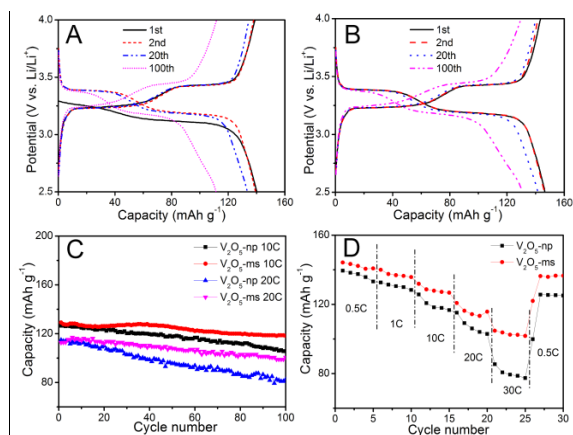
measurements show that the specific surface area of  $V_2O_5$ -ms and  $V_2O_5$ -np is 41.6 and 29.2  $m^2 g^{-1}$ , respectively.

It was reported that nanostructured materials can grow into self-assembled microstructures based on an oriented aggregation mechanism.<sup>31-34</sup> Fig. 3 illustrates the proposed growth process for the synthesis of 3D porous  $V_2O_5$ -ms, involving the following four steps: (1) nucleation and growth. In the solvothermal process, the overall reaction of vanadium (V) oxytriisopropoxide ( $VO(OiPr)_3$ ) and acetic acid (HAc) leads to formation of  $ROVOOR'$  ( $R = H$  or  $CH_3CO$ ;  $R' = (CH_3)_2CH$  or  $H$ ), according to the following reactions:<sup>31</sup>



$VO(OiPr)_3$  will first react with HAc to produce unstable vanadium acetate complexes  $(CH_3COO)_xVO(OiPr)_{3-x}$  by ligand exchange/substitution (eq. 1). Afterwards, water will be synthesized by the reaction between isopropanol and HAc (eq. 2). Then, due to the hydrolysis-condensation and nonhydrolytic condensation processes, V-O-V bonds would form (eq. 3 and 4). During the reaction, numerous precursor nuclei form quickly and then grow into fiber-like nanocrystals, as shown in the FESEM image of the intermediate product after solvothermal reaction for

5 min (Fig. S2, see ESI). (2) After that, driven by minimization of the overall surface energy, these fiber-like nanocrystals self-aggregate and form microstructured spheres or fan-like structures.<sup>33, 34</sup> As shown in Fig. S3 (see ESI), fan-like bundles of the precursor can be observed after prolonging the reaction time to about 15 min. (3) Oriented aggregation. With longer reaction time, the precursors further aggregate and develop into microsized spheres composed of nanofibers (Fig. S4, see ESI). (4) During the calcination process, the precursors decompose to form the porous  $V_2O_5$  structure.



**Fig. 4** Charge-discharge voltage profiles of  $V_2O_5$ -np (A) and  $V_2O_5$ -ms (B) at the current rate of 0.5 C for the selected cycles indicated. (C) Cycling performance of  $V_2O_5$ -np and  $V_2O_5$ -ms at different current rates (10 C and 20 C). (D) Rate capability of  $V_2O_5$ -np and  $V_2O_5$ -ms at various current rates.

To demonstrate the possible structural advantages, we have evaluated the electrochemical lithium storage properties of the two samples as cathode materials for LIBs. Fig. 4A shows representative discharge/charge voltage profiles of the  $V_2O_5$ -np at a current rate of 0.5 C ( $75 \text{ mA g}^{-1}$ ) within a cut-off voltage window of 2.5–4.0 V, which are in good agreement with previous reports.<sup>7, 8, 14</sup> The first discharge of the  $V_2O_5$ -np electrode is found to be  $140.3 \text{ mA h g}^{-1}$ . As shown in Fig. 4B, the  $V_2O_5$ -ms electrode shows similar plateaus, but exhibits a larger capacity in the first cycle compared to  $V_2O_5$ -np. Specifically, the first discharge capacity is  $146.3 \text{ mA h g}^{-1}$ , which reaches nearly its theoretical capacity for the transformation from  $V_2O_5$  to  $LiV_2O_5$  ( $147 \text{ mA h g}^{-1}$ ).

The cycling performance of the  $V_2O_5$ -np and  $V_2O_5$ -ms at a current rate of 0.5 C is shown in Fig. S5 (see ESI). The  $V_2O_5$ -np sample shows relatively stable capacity retention, although the capacity drops to  $111 \text{ mA h g}^{-1}$  at the end of the 100<sup>th</sup> cycle. The  $V_2O_5$ -ms sample shows significantly improved cycling performance under the same conditions, as illustrated by its stable capacity retention of  $130 \text{ mA h g}^{-1}$  after 100 cycles. The cycling performance of the two materials was also investigated at current rates of 10 C and 20 C, as shown in Fig. 4C. When the current rate is increased to 10 C, the capacity retention of  $V_2O_5$ -ms upon prolonged cycling is significantly improved over that of  $V_2O_5$ -np. A high reversible capacity of  $118 \text{ mA h g}^{-1}$  is retained after 100 cycles, which corresponds to a capacity loss of only 0.085% per cycle, while the  $V_2O_5$ -np electrode suffers a capacity fading rate of 0.165% per cycle. Upon further increasing the current rate to 20 C, a capacity of  $113 \text{ mA h g}^{-1}$  can still be delivered for  $V_2O_5$ -

ms initially, and the capacity is as high as  $101 \text{ mA h g}^{-1}$  at the end of the 100<sup>th</sup> cycle. In contrast, the discharge capacity of  $V_2O_5$ -np drops dramatically from 114 to  $82 \text{ mA h g}^{-1}$ . The relevant volumetric capacity at 20 C is presented in Fig. S6 (see ESI). It can be observed that the  $V_2O_5$ -ms electrode exhibits significantly higher volumetric capacity with excellent cycling stability compared to the  $V_2O_5$ -np electrode. Additionally, the rate capability of  $V_2O_5$ -ms is also much better than that of  $V_2O_5$ -np, as demonstrated in Fig. 4D. With the benefits of its unique structures, the  $V_2O_5$ -ms sample exhibits excellent cycling response to a continuously varying current rate. Even when cycled at the very high rate of 30 C, a high capacity of  $105 \text{ mA h g}^{-1}$  can still be maintained, as shown in Fig. 4D, while a capacity of only  $75 \text{ mA h g}^{-1}$  is delivered by the  $V_2O_5$ -np sample under the same conditions. After the deep cycling at 30 C, the  $V_2O_5$ -ms material can recover nearly the same initial capacity when the current rate is reduced back to 0.5 C. Obviously, the  $V_2O_5$ -ms sample exhibits higher capacity at each current rate. The electrochemical performance of the  $V_2O_5$ -ms electrodes is good compared to that of many published  $V_2O_5$  electrodes, in terms of high-rate capability and cycling performance (Table S1, see ESI). To investigate the effects of the unique structure on the conductivity, electrochemical impedance spectroscopy (EIS) measurements (Fig. S7, see ESI) were carried out. The charge-transfer resistance  $R_{ct}$  for  $V_2O_5$ -ms ( $46 \Omega \text{ cm}^{-2}$ ) is less than 70% of that for  $V_2O_5$ -np ( $73 \Omega \text{ cm}^{-2}$ ), indicating enhanced charge transfer in the  $V_2O_5$ -ms electrode. The better performance of  $V_2O_5$ -ms is also likely due to the unique structural features. Apparently, the porous nanostructure with high surface area is favourable for alleviating the volume change during charging/discharging processes, as well as for increasing the amount of reactive sites and electrode-electrolyte interface. The hierarchical porous structure thus not only facilitates the kinetics for  $Li^+$  ion diffusion and electron transport by shortening the diffusion pathways to the nanoscale, but also improves the electrode stability because of the reduced lattice strain associated with lithium intercalation.<sup>35, 36</sup> Moreover, the structural robustness of the  $V_2O_5$  microspheres is also perhaps responsible for the improved electrochemical performance.<sup>14, 20</sup>

### 3. Conclusions

We have successfully prepared 3D porous  $V_2O_5$  hierarchical microspheres on a large scale by an additive-free solvothermal method followed by annealing at  $350^\circ\text{C}$  in air. The as-synthesized  $V_2O_5$  microspheres are composed of well-defined porous nanofibers that arrange themselves in an oriented manner and form a highly porous hierarchical structure. Such porous microspheres give rise to high surface area and high volumetric energy density. Meanwhile, the electronic/ionic transport and the ability to buffer the volume variation are also improved due to the unique porous structure of the microspheres. When evaluated as a cathode material for lithium-ion batteries, the  $V_2O_5$  microspheres display relatively stable capacity retention at different current rates. They also show excellent rate capability, with a capacity of  $105 \text{ mA h g}^{-1}$  at the 30 C-rate. The excellent electrochemical performance suggests that these unique hierarchical  $V_2O_5$  microspheres could be a promising cathode material for lithium-ion batteries.



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## Notes and references

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† Electronic Supplementary Information (ESI) available: Experimental details and characterizations. See DOI: 10.1039/b000000x/

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