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Abstract

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UNIFIED CYCLIC STRESS-STRAIN MODEL FOR NORMAL AND HIGH STRENGTH CONCRETE CONFINED WITH FRP

T. Yu^{1*}, B. Zhang² and J.G. Teng³

ABSTRACT

Fiber reinforced polymer (FRP) has become increasingly popular as a confining material for concrete, both in the strengthening of existing columns where FRP wraps with fibers oriented completely or predominantly in the hoop direction are typically used, and in new construction where filament-wound FRP tubes with fibers oriented at desired angles to the longitudinal axis are typically used. For both types of applications, the stress-strain behavior of FRP-confined concrete under cyclic axial compression needs to be properly understood and modeled for the accurate simulation of such columns under seismic loading. This paper presents an improved cyclic stress-strain model for FRP-confined concrete on the basis of a critical assessment of an earlier model proposed by Lam and Teng in 2009 by making use of a database containing new test results of both concrete-filled FRP tubes (CFFTs) and concrete cylinders confined with an FRP wrap. The assessment reveals several deficiencies of Lam and Teng's model due to the limited test results available to them. The proposed model corrects these deficiencies and is shown to provide reasonably accurate predictions for both concrete in CFFTs and concrete confined with an FRP wrap and for both normal strength concrete (NSC) and high strength concrete (HSC).

Keywords: FRP; confinement; concrete; stress-strain model; cyclic loading; high-strength concrete

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1. INTRODUCTION

Fiber reinforced polymer (FRP) wraps with fibers oriented completely or predominantly in the hoop direction have been widely used in practice to strengthen/retrofit concrete columns [1,2]. As a result of FRP confinement, both the compressive strength and the ultimate compressive strain of concrete can be significantly enhanced [3,4]. The use of FRP as a confining material has also been explored in new construction, where FRP is typically adopted in the form of a tube to confine the concrete infill with or without additional steel reinforcement (i.e. concrete-filled FRP tubes or CFFTs) [5-7]. In both types of applications, the stress-strain behavior of the FRP-confined concrete needs to be properly understood and modeled before a safe and economical design approach can be developed. The stress-strain behavior of FRP-confined concrete under cyclic axial compression is of particular importance for the accurate modeling of such columns under seismic loading.

A number of experimental studies [8-16] have been conducted on the cyclic stress-strain behavior of concrete confined with an FRP wrap [17]. More recently, the authors' group has conducted the first systematic experimental study on the cyclic compressive behavior of CFFTs [18], where the cyclic stress-strain behavior of the confined concrete was a focus of the study. Zhang *et al.*'s study [18] showed that the cyclic axial stress-strain behavior of concrete in CFFTs is generally similar to that of concrete confined with an FRP wrap, suggesting that a cyclic stress-strain model for the confined concrete suitable for both types of applications can be developed.

Many studies have examined the stress-strain behavior of unconfined and steel-confined concrete under cyclic compression, leading to a number of cyclic stress-strain models (e.g. [19-21]). These models, however, are generally not applicable to FRP-confined concrete

which is different from unconfined- and steel-confined concretes in nature: the lateral confining pressure does not exist for unconfined concrete and is constant for steel-confined concrete after the yielding of steel, but increases continuously with the lateral deformation of concrete for FRP-confined concrete [22]. To the best of the authors' knowledge, only five cyclic stress-strain models have been proposed for FRP-confined concrete in circular columns (i.e. concrete under uniform FRP confinement) [10,16,17,23,24]. Shao *et al.*'s model [10] was shown to be inadequate in predicting unloading paths and incapable of predicting the cumulative effect of loading history on the stress-strain response of concrete [11]. Wang *et al.*'s model [23] is for FRP-confined concrete as well as concrete subjected to combined confinement from FRP and hoop steel reinforcement; this model also does not consider the cumulative effect of repeated loading cycles. Desprez *et al.*'s model [24] was neither based on test results from cyclic axial compression tests of FRP-confined concrete columns, nor verified directly against such test results. Lam and Teng's model [17] was based on a test database assembled by them and was shown to capture all the key characteristics of and provide reasonably accurate predictions for cyclically loaded FRP-confined concrete. Bai *et al.*'s model [16] is specifically for concrete confined with FRP possessing a large rupture strain (around 6%); it includes most of the components (e.g. unloading/reloading paths) of Lam and Teng's model [17] but a different envelope stress-strain curve to reflect the effect of this special type of FRP.

Although Lam and Teng's model [17] was developed on the basis of a relatively large database, a few significant issues could not be readily resolved using the test database available to them at that time. The test database was limited to concrete confined with an FRP wrap. The calibration of the model for high strength concrete (HSC) was based on limited test data from one single study (i.e. Ref. [8]). A recent study by Ozbakkaloglu and Akin [13] has,

however, shown that the performance of Lam and Teng's model [17] for HSC is not as good as its performance for normal strength concrete (NSC). In addition, while Lam and Teng [17] has considered the cumulative effect of loading history in their model, their proposed equations were based on limited test data with the maximum number of repeated loading cycles at a given unloading point being three.

Against this background, this paper presents a critical assessment of Lam and Teng's model [17] against the new test results of CFFTs obtained by the present authors [18] as well as those of concrete confined with an FRP wrap which were published after Lam and Teng's study [17]. An improved cyclic stress-strain model is then proposed on the basis of this assessment for FRP-confined concrete in circular columns (i.e. concrete under uniform FRP confinement). The proposed model is a unified model in two senses: (1) it is applicable to both concrete confined with an FRP wrap and concrete in CFFTs; (2) it is applicable to both FRP-confined NSC and HSC. This paper is concerned only with concrete confined with conventional FRP (e.g. glass FRP and carbon FRP) with a rupture strain less than 3%, so Bai *et al.*'s work [16] is not further discussed in the paper.

2. TEST DATABASE

In the present study, a test database was assembled from the studies of Rousakis [8], Ilki and Kumbasar [9], Lam *et al.* [11], Ozbakkaloglu and Akin [13], Wang *et al.* [23] and Zhang *et al.* [18]. Test results from the first three studies were also used by Lam and Teng [17] for the development of their cyclic stress-strain model. Except for Zhang *et al.* [18] where CFFTs with a filament-wound FRP tube were tested, all the tests were conducted on circular solid cylinders confined with an FRP wrap. The present paper is concerned with concrete confined

with FRP only, so the majority of the specimens reported in Ref. [23], which had transverse steel reinforcement, are excluded from the test database. Key information of the tests is given in Table 1, while readers may refer to the original papers for more details. In Table 1, the thickness given for wet-layup FRP wraps is the nominal thickness, while that for filament-FRP tubes is the actual thickness; their respective elastic moduli are both based on the thicknesses listed in Table 1. The compressive strength of unconfined concrete was obtained from accompanying compression tests on standard plain concrete cylinders, except for the tests of Rousakis [8], for which the unconfined concrete strengths shown in Table 1 were converted from the cube compressive strength data based on the relationships specified in the CEB-FIP Model Code [25].

All specimens were subjected to a single unloading/reloading cycle at each prescribed unloading displacement/load level except two specimens tested by Lam *et al.* [11] and six specimens tested by Zhang *et al.* [18]. As indicated in Table 1, the two specimens (i.e., specimens CI-RC and CII-RC) tested by Lam *et al.* [11] were subjected to 3 unloading/reloading cycles at each prescribed unloading displacement level and the six specimens tested by Zhang *et al.* [18] were subjected to 9~12 unloading/reloading cycles at a prescribed unloading displacement level.

Linear variable displacement transducers (LVDTs) were used to obtain axial strains in all the studies. For the specimens in Refs. [8, 9, 13, 18], LVDTs were used to measure the total axial shortenings of specimens; for the specimens in Ref. [11], the LVDTs covered the 120 mm

mid-height region of specimens; for the specimens in Ref. [23], the LVDTs covered the 204 mm mid-height region. It has been shown that the strains obtained from total axial shortenings are generally similar to but slightly larger than those obtained from LVDTs covering a certain length of the mid-height region [11, 18], especially in the initial stage of loading, but this effect is generally very small for the later loading stage. Lam and Teng [17] also found that their model was generally applicable to the test database assembled by them despite the different methods of obtaining axial strains.

3. CYCLIC AXIAL STRESS-STRAIN MODEL

3.1. General

In this section, Lam and Teng's cyclic stress-strain model [17] is first critically assessed against the test data of the new database as described above, with the focus being on its applicability to HSC and concrete in CFFTs. The key components of Lam and Teng's model [17] are examined separately, based on which revisions are proposed, leading to an improved stress-strain model.

3.2. Key Characteristics of FRP-Confined Concrete

Lam and Teng's model [17] was proposed based on and can capture the following key characteristics of the experimental cyclic stress-strain behaviour of concrete confined with an FRP wrap: (1) the envelope curve is basically the same as the monotonic stress-strain curve; (2) the loading history has a cumulative effect on both the plastic strain and stress deterioration; (3) the unloading path is generally nonlinear with a continuously decreasing slope while the reloading path is approximately linear. It is shown in Ref. [18] that the cyclic stress-strain behaviour of concrete (including HSC) in CFFTs also possesses the same three

characteristics, suggesting that the framework of Lam and Teng's model [17] can be retained in developing an improved stress-strain model.

3.3. Terminology

The cyclic stress-strain history consists of unloading curves and reloading curves. The unloading curves are defined as the paths that the concrete experiences when its strain reduces. Unloading paths can be further divided into envelope unloading paths (i.e. unloading paths starting from the envelope curve) and internal unloading paths (i.e. the previous reloading path does not reach the envelope curve). They should be both independent of the subsequent terminating point. However, internal unloading paths are dependent on the prior loading history. The stress and strain where an unloading curve starts are named the unloading stress σ_{un} and the unloading strain ε_{un} respectively. For envelope unloading, the two terms are denoted by $\sigma_{un,env}$ and $\varepsilon_{un,env}$ respectively. The strain value at the intersection of an unloading path with the strain axis is defined as the plastic strain ε_{pl} . The reloading curves are defined as the paths that the concrete experiences when its strain increases. Similar to unloading paths, reloading paths are also independent of the subsequent terminating point where the concrete once again starts to unload or the concrete reaches the envelope curve. The stress and strain where a reloading curve starts are named the reloading stress σ_{re} and the reloading strain ε_{re} respectively. The stress and strain where a reloading curve meets with the corresponding envelope curve are referred as envelope returning stress $\sigma_{ret,env}$ and strain $\varepsilon_{ret,env}$ respectively.

The internal cycles which are defined as those repeated within the envelope curve need to be numbered so that the effects resulting from previous internal cycles on subsequent cycles can be considered. Envelope unloading is always regarded as the first cycle (i.e. $n = 1$). When

the subsequent unloading stress is not greater than the present envelope unloading stress $\sigma_{un,env}$, the cycle number needs to be updated (i.e. $n = n + 1$). The number will be reset to zero when a subsequent unloading stress is greater than this envelope unloading stress $\sigma_{un,env}$. It is possible to encounter an unloading stress which is larger than the corresponding envelope unloading stress $\sigma_{un,env}$, but is smaller than the envelope returning stress $\sigma_{ret,env}$. Unloading from such an unloading stress is treated as an envelope unloading cycle following Ref. [17].

The definitions of σ_{un} , ε_{un} , $\sigma_{un,env}$, $\varepsilon_{un,env}$, ε_{pl} , σ_{re} , ε_{re} , $\sigma_{ret,env}$ and $\varepsilon_{ret,env}$ for both envelope and internal cycles are illustrated in Fig.1.

3.4. Monotonic Stress-Strain Model for the Envelope Curve

In Lam and Teng's model [17], Lam and Teng's monotonic stress-strain model [22] was adopted to predict the envelope curve of FRP-confined concrete under cyclic compression. A refined version of this design-oriented model was proposed by Teng *et al.* [26], which includes more accurate expressions for the ultimate axial strain and the compressive strength. Zhang *et al.* [18] showed that Teng *et al.*'s model [26] can provide accurate predictions for envelope stress-strain curves of concrete in CFFTs. Teng *et al.*'s model [26] is therefore adopted in the present stress-strain model for the envelope curve.

Teng *et al.*'s model [26] consists of a parabolic first portion plus a linear second portion with a smooth transition at ε_t , and is described as follows:

$$\sigma_c = E_c \varepsilon_c - \frac{(E_c - E_2)^2}{4f'_{co}} \varepsilon_c^2 \quad \text{for } 0 \leq \varepsilon_c \leq \varepsilon_t \quad (1)$$

and

$$\sigma_c = \begin{cases} f'_{co} + E_2 \varepsilon_c & \rho_K \geq 0.01 \\ f'_{co} - \frac{f'_{co} - f'_{cu}}{\varepsilon_{cu} - \varepsilon_{co}} (\varepsilon_c - \varepsilon_{co}) & \rho_K < 0.01 \end{cases} \quad \text{for } \varepsilon_t < \varepsilon_c \leq \varepsilon_{cu} \quad (2)$$

where σ_c and ε_c are the axial stress and axial strain of concrete respectively; f'_{co} and E_c are the compressive strength and elastic modulus of unconfined concrete, respectively. The slope of the linear second portion, E_2 is given by:

$$E_2 = \frac{f'_{cc} - f'_{co}}{\varepsilon_{cu}} \quad (3)$$

where f'_{cc} and ε_{cu} are the compressive strength and ultimate axial strain of FRP-confined concrete, respectively. The strain at the transition point ε_t is given by:

$$\varepsilon_t = \frac{2f'_{co}}{E_c - E_2} \quad (4)$$

The compressive strength f'_{cc} and ultimate axial strain ε_{cu} of FRP-confined concrete are defined by:

$$\frac{f'_{cc}}{f'_{co}} = \begin{cases} 1 + 3.5(\rho_K - 0.01)\rho_\varepsilon & \rho_K \geq 0.01 \\ 1 & \rho_K < 0.01 \end{cases} \quad (5)$$

and

$$\frac{\varepsilon_{cu}}{\varepsilon_{co}} = 1.75 + 6.5\rho_K^{0.8}\rho_\varepsilon^{1.45} \quad (6)$$

The ratio between the confining pressure f_l (the pressure provided by the FRP jacket when it fails by rupture due to hoop tensile stresses) and the unconfined concrete strength f'_{co} is referred as the confinement ratio. The confinement ratio f_l/f'_{co} can be expressed as the product of the confinement stiffness ratio ρ_K and the strain ratio ρ_ε as shown follows:

$$\frac{f_l}{f'_{co}} = \frac{E_{frp} t_{frp} \varepsilon_{h, rup}}{f'_{co} R} = \rho_K \rho_\varepsilon \quad (7)$$

$$\rho_K = \frac{E_{frp} t_{frp}}{(f'_{co}/\varepsilon_{co})R} \quad (8)$$

$$\rho_\varepsilon = \frac{\varepsilon_{h,rup}}{\varepsilon_{co}} \quad (9)$$

where E_{frp} and t_{frp} are the elastic modulus and thickness of the FRP jacket, ε_{co} is the axial strain at the compressive strength of unconfined concrete, $\varepsilon_{h,rup}$ is the FRP hoop rupture strain, and R is the radius of the confined concrete core. It should be noted that f'_{cu} in Eq. 2 is found from Eq. 10, which predicts the axial stress at the ultimate axial strain, but not the compressive strength f'_{cc} of FRP-confined concrete, although they are the same unless the stress-strain curve features a descending branch.

$$\frac{f'_{cu}}{f'_{co}} = 1 + 3.5(\rho_K - 0.01)\rho_\varepsilon \quad (10)$$

3.5. Unloading Path

An unloading path is defined as the stress-strain path that the concrete experiences when its strain reduces. Lam and Teng [17] proposed the following equations (Eqs. 11-16) for both internal and envelope unloading, which are adopted in the present model:

$$\sigma_c = a\varepsilon_c^\eta + b\varepsilon_c + c \quad (11)$$

with

$$a = \frac{\sigma_{un} - E_{un,0}(\varepsilon_{un} - \varepsilon_{pl})}{\varepsilon_{un}^\eta - \varepsilon_{pl}^\eta - \eta\varepsilon_{pl}^{\eta-1}(\varepsilon_{un} - \varepsilon_{pl})} \quad (12)$$

$$b = E_{un,0} - \eta\varepsilon_{pl}^{\eta-1}a \quad (13)$$

$$c = -a\varepsilon_{pl}^\eta - b\varepsilon_{pl} \quad (14)$$

$$\eta = 350\varepsilon_{un} + 3 \quad (15)$$

$$E_{un,0} = \min\left(\frac{0.5f'_{co}}{\varepsilon_{un}}, \frac{\sigma_{un}}{\varepsilon_{un} - \varepsilon_{pl}}\right) \quad (16)$$

in which, σ_c and ε_c are the axial stress and axial strain of concrete respectively; and $E_{un,0}$ is the slope of the unloading path at zero stress (Fig.1).

Fig. 2 shows a comparison between the predictions of the above equations and the experimental envelope unloading curves from Ref. [18]. In making the predictions, the experimental ε_{un} , σ_{un} and ε_{pl} were used so that the comparison in Fig. 2 reflects only the performance of the equations for the unloading path (i.e. Eqs. 11-16). Fig. 2 shows that Eqs. 11-16 provide reasonably accurate predictions for specimens S54-2FW-C1 and S54-4FW-C1, but the predictions deviate significantly from the experimental results for the remaining specimens which had higher unconfined strengths. This observation suggests that Lam and Teng's model [17] may be applicable to FRP-confined NSC, but revisions are needed before Lam and Teng's model [17] can accurately predict the unloading paths of FRP-confined HSC. This is probably due to the fact that the development of Lam and Teng's model [17] relied heavily on the experimental results by Lam *et al.* [11] which only covered a small range of concrete strengths (i.e. 38.9 MPa and 41.1 MPa).

In Lam and Teng's model [17], two parameters are used to control the shape of the unloading path: (1) parameter η which controls the rate of change in the degree of non-linearity (or the curvature) of an unloading path with the unloading strain; (2) parameter $E_{un,0}$ which controls the slope of the unloading path at zero stress. Lam and Teng [17] proposed Eq. 16 for $E_{un,0}$ where the unconfined concrete strength f'_{co} is already a parameter. Fig. 3 compares the predictions of Eq. 16 with the experimental results, and demonstrates its applicability to HSC. The inaccuracy of Lam and Teng's model [17] for HSC is therefore

believed to be mainly due to their equation for η (i.e. Eq. 15) which does not reflect the effect of unconfined concrete strength f'_{co} . Based on the experimental results in Ref. [18], the following equation was derived through a trial and error process, with f'_{co} being an additional controlling parameter:

$$\eta = 40(350\varepsilon_{un} + 3)/f'_{co} \quad (17)$$

Eq. 17 reduces to Eq. 15 when f'_{co} is equal to 40 MPa. Fig. 2 shows that the use of the new equation leads to much better predictions than the use of Eq. 15 in Ref. [17], especially for specimens S84-4FW-C, S84-9FW-C, S104-4FW-C1 and S104-9FW-C.

3.6. Plastic Strain of Envelope Cycles

Lam and Teng [17] proposed the following equation to predict the plastic strain of envelope unloading curves $\varepsilon_{pl,1}$, where the unconfined concrete strength f'_{co} and the envelope unloading strain $\varepsilon_{un,env}$ are the two controlling parameters:

$$\varepsilon_{pl,1} = \begin{cases} 0 & 0 < \varepsilon_{un,env} \leq 0.001 \\ [1.4(0.87 - 0.004f'_{co}) - 0.64](\varepsilon_{un,env} - 0.001) & 0.001 < \varepsilon_{un,env} < 0.0035 \\ (0.87 - 0.004f'_{co})\varepsilon_{un,env} - 0.0016 & 0.0035 \leq \varepsilon_{un,env} \leq \varepsilon_{cu} \end{cases} \quad (18)$$

In Ref. [17], the development of Eq. 18 was based on: (1) the experimental observation that the plastic strain is independent of the confinement level and has a linear relationship with the envelope unloading strain; (2) the limited test results by Rousakis [8], Ilki and Kumbasar [9] and Lam *et al.* [11] among which only Rousakis's study [8] covered HSC. While the first observation has been continuously supported by new test results [13, 23], a recent experimental study on FRP-confined HSC by Ozbakkaloglu and Akin [13] suggested that the unconfined concrete strength does not appear to have a considerable effect on the envelope plastic strain. Ozbakkaloglu and Akin [13] also showed that Eq. 18 provides reasonably accurate predictions for their test results on NSC, but underestimates the plastic strain of

envelope unloading curves $\varepsilon_{pl,1}$ significantly based on their test results for HSC.

To clarify this issue, the plastic strains obtained from Ref. [18] are shown against the corresponding envelope unloading strains in Fig. 4, where the trend lines for $\varepsilon_{un,env} > 0.0035$ are also shown. Table 2 summarizes the statistical characteristics of the trend lines for specimens in Table 1 including the three studies used in Ref. [17]. Fig. 4 confirms the linear relationship between the plastic strain $\varepsilon_{pl,1}$ and the envelope unloading strain $\varepsilon_{un,env}$. Table 2, however, suggests that such a linear relationship is not significantly affected by the unconfined concrete strength. The coefficient a (i.e. the slope of the trend line) is further shown against the unconfined concrete strength in Fig. 5, which clearly indicates that this coefficient is similar for most specimens covering a range of unconfined concrete strength from 24.5 MPa to 105 MPa. The only exceptions appear to be the three HSC specimens tested by Rousakis [8] which had a lower a value. It should be noted that these three specimens were also the only HSC specimens used in Ref. [17] in developing Eq. 18, which includes the unconfined concrete strength as a controlling parameter. For further comparison, the predictions of Eq. 18 are also shown in Fig. 6(a), and are seen to significantly underestimate the experimental results of FRP-confined HSC from most studies including the present study.

Based on the experimental results summarized in Table 2, the following equations are proposed for the plastic strain of envelope curves, where the unconfined strength is not used as a parameter:

$$\varepsilon_{pl,1} = \begin{cases} 0 & 0 < \varepsilon_{un,env} \leq 0.001 \\ 0.184\varepsilon_{un,env} - 0.0002 & 0.001 < \varepsilon_{un,env} \leq 0.0035 \\ 0.703\varepsilon_{un,env} - 0.002 & 0.0035 < \varepsilon_{un,env} \leq \varepsilon_{cu} \end{cases} \quad (19)$$

In the development of Eq. 19, the two coefficients a and b are obtained by averaging the a

and b values listed in Table 2 for all the specimens. Fig. 6(b) shows that Eq. 19 can provide reasonably accurate predictions for the majority of the test results and is far superior to Eq. 18 proposed by Lam and Teng [17]. It should be noted that Eq. 19 implies that $\varepsilon_{pl,1}$ is independent of the unloading stress, which is also consistent with the experimental observation [e.g. the 4th unloading curve of specimen S54-4FW-C1 and the 6th unloading curve of specimen S54-2FW-C1 have similar envelope unloading strains but quite different unloading stresses, and they also have similar plastic strains (see Fig. 2)].

3.7. Stress Deterioration of Envelope Cycles

It has been commonly observed (e.g. Ref. [11]) that the new stress $\sigma_{new,1}$ on the first reloading path at the envelope unloading strain is lower than the envelope unloading stress. This phenomenon is referred to as stress deterioration. Lam and Teng [17] proposed the following equations for the stress deterioration ratio ϕ_1 of envelope cycles:

$$\phi_1 = \begin{cases} 1 & 0 < \varepsilon_{un,env} \leq 0.001 \\ 1 - 80(\varepsilon_{un,env} - 0.001) & 0.001 < \varepsilon_{un,env} < 0.002 \\ 0.92 & 0.002 \leq \varepsilon_{un,env} \leq \varepsilon_{cu} \end{cases} \quad (20)$$

where ϕ_1 is defined as

$$\phi_1 = \frac{\sigma_{new,1}}{\sigma_{un,env}} \quad (21)$$

The performance of Eq. 20 is shown in Fig. 7 against the experimental results from Ref. [18] and two other studies published after Ref. [17]. Fig. 7 shows that Eq. 20 provides reasonably accurate predictions except for the envelope unloading strains $\varepsilon_{un,env}$ which are between 0.001 and 0.035. For this range of $\varepsilon_{un,env}$, the predictions of Eq. 20 appear to be on the lower bound. In order to address this deficiency of Eq. 20, the following equations are proposed based on all the available test data:

$$\phi_1 = \begin{cases} 1 & 0 < \varepsilon_{un,env} \leq 0.001 \\ 1 - 32(\varepsilon_{un,env} - 0.001) & 0.001 < \varepsilon_{un,env} \leq 0.0035 \\ 0.92 & 0.0035 < \varepsilon_{un,env} \leq \varepsilon_{cu} \end{cases} \quad (22)$$

The predictions of Eq. 22 are shown to be better than Lam and Teng's equation [17], especially for the cases where $0.001 < \varepsilon_{un,env} \leq 0.0035$ (Fig. 7). The use of 0.0035 instead of 0.002 as a threshold is also consistent with the equation for the plastic strain (i.e. Eq. 19).

3.8. Effect of Loading History

It is evident from Ref. [11] on concrete confined with an FRP wrap and the new test results from Ref. [18] on CFFTs that the loading history has a cumulative effect on both the plastic strain and stress deterioration. The cumulative effect of loading history is considered in Lam and Teng's model [17], but their proposed equations were based on only data from Ref. [11] where the maximum number of repeated loading cycles at a given unloading point was three. In this section, Lam and Teng's equations [17] are evaluated against new test results from Ref. [18] where the maximum number of repeated loading cycles ranged from 9 to 12. Revisions to Lam and Teng's equations [17] are then proposed wherever necessary.

3.8.1. Partial unloading and reloading

In some cases, an unloading curve is terminated before reaching the zero stress point, or a reloading curve is terminated before reaching the reference strain (defined in Eq. 25, normally equal to the envelope unloading strain). These cases are referred to as partial unloading and partial reloading respectively. In the present study, the following definitions for the partial unloading factor $\beta_{un,n}$ and the partial reloading factor $\gamma_{re,n}$ are used to consider the effect of partial unloading/reloading, following Ref. [17]:

$$\beta_{un,1} = \frac{\sigma_{un,env} - \sigma_{re,1}}{\sigma_{un,env}} \quad n = 1$$

$$\beta_{un,n} = \frac{\sigma_{un,n} - \sigma_{re,n}}{\sigma_{new,n-1}} \quad n \geq 2$$
(23)

$$\gamma_{re,n} = \frac{\varepsilon_{un,n+1} - \varepsilon_{pl,n}}{\varepsilon_{ref,n} - \varepsilon_{pl,n}} \quad (n = 1, 2, 3, \dots)$$
(24)

where $\varepsilon_{un,n}$, $\sigma_{un,n}$, $\varepsilon_{pl,n}$ and $\sigma_{new,n}$ are the unloading strain, unloading stress, plastic strain, new stress at the reference strain of the n^{th} loading cycle respectively; the reference strain point is defined by:

$$\varepsilon_{ref,1} = \varepsilon_{un,env} \quad n = 1$$

$$\varepsilon_{ref,n} = \max(\varepsilon_{ref,n-1}, \varepsilon_{un,n}) \quad n \geq 2$$
(25)

$$\sigma_{ref,1} = \sigma_{un,env} \quad n = 1$$

$$\sigma_{ref,n} = \begin{cases} \sigma_{ref,n-1} & \varepsilon_{un,n} \leq \varepsilon_{ref,n-1} \\ \sigma_{un,n} & \varepsilon_{un,n} > \varepsilon_{ref,n-1} \end{cases} \quad n \geq 2$$
(26)

The following conditions proposed by Lam and Teng [17] for effective unloading/reloading cycles are also adopted in the present study:

$$\beta_{un} \geq 0.7 \text{ and } \gamma_{re} \geq 0.7$$
(27)

3.8.2. Plastic strain of internal cycles

Lam and Teng [17] proposed the following equations for plastic strains of internal cycles:

$$\omega_n = \frac{\varepsilon_{un,n} - \varepsilon_{pl,n}}{\varepsilon_{un,n} - \varepsilon_{pl,n-1}} \quad n \geq 2$$
(28)

$$\omega_n = \min \left\{ \frac{1}{\omega_{n,ful} - 0.25(\gamma_{re,n-1} - 1)} \right\} \quad n \geq 2$$
(29)

$$\omega_{n,ful} (2 \leq n_e \leq 5) = \begin{cases} 1 & 0 < \varepsilon_{un,env} \leq 0.001 \\ 1 + 400(0.0212n_e - 0.12)(\varepsilon_{un,env} - 0.001) & 0.001 < \varepsilon_{un,env} < 0.0035 \\ 0.0212n_e + 0.88 & 0.0035 \leq \varepsilon_{un,env} \leq \varepsilon_{cu} \end{cases} \quad (30)$$

in which $\varepsilon_{un,n}$ and $\varepsilon_{pl,n}$ are the unloading strain and plastic strain of the n^{th} loading cycle respectively from an envelope unloading strain $\varepsilon_{un,env}$, with $n=1$ representing the envelope cycle; ω_n is the strain recovery ratio; $\omega_{n,ful}$ is the strain recovery ratio for the case of $\gamma_{re,n-1} = 1$ (i.e. full reloading); and n_e is the number of effective cycles. Lam and Teng [17] proposed that Eq. 30 is only applicable when $2 \leq n_e \leq 5$, and that $\omega_{n,ful} = 1$ when $n_e \geq 6$.

The predictions of Eq. 30 are compared with the new test results of Ref. [18] in Fig. 8. The test results presented in Ref. [11] are also shown in Fig. 8 for comparison. Fig. 8 shows that Eq. 30 generally provides reasonably accurate predictions when $n_e < 5$ for both concrete confined with an FRP wrap and concrete in CFFTs, but overestimates the test results when $n_e \geq 6$. This is understandable as Eq. 30 was developed based on the limited test results with the maximum n_e being 3. In order to address this deficiency of Lam and Teng's model [17], the following equations are proposed for ω_n based on regression analysis of the mean $\omega_{n,ful}$ values from all the available test data (Fig. 8):

$$\omega_{n,ful} (n_e \geq 2) = \begin{cases} 1 & 0 < \varepsilon_{un,env} \leq 0.001 \\ 1 - 32(\varepsilon_{un,env} - 0.001)/(n_e - 1) & 0.001 < \varepsilon_{un,env} \leq 0.0035 \\ -0.08/(n_e - 1) + 1 & 0.0035 < \varepsilon_{un,env} \leq \varepsilon_{cu} \end{cases} \quad (31)$$

3.8.3. Stress deterioration of internal cycles

Lam and Teng [17] proposed the following equations for stress deterioration ratios of internal

361 cycles:

$$\phi_n = \frac{\sigma_{new,n}}{\sigma_{ref,n}} \quad (32)$$

362

$$\phi_n = \min \left\{ \frac{1}{\phi_{n,ful} - 0.2(\beta_{un,n} - 1)} \quad n \geq 2 \right. \quad (33)$$

363

$$\begin{aligned} & \phi_{n,ful} \quad (2 \leq n_e \leq 5) \\ & = \begin{cases} 1 & 0 < \varepsilon_{un,env} \leq 0.001 \\ 1 + 1000(0.013n_e - 0.075)(\varepsilon_{un,env} - 0.001) & 0.001 < \varepsilon_{un,env} < 0.002 \\ 0.013n_e + 0.925 & 0.002 \leq \varepsilon_{un,env} \leq \varepsilon_{cu} \end{cases} \quad (34) \end{aligned}$$

364 in which ϕ_n is the stress deterioration ratio of the n^{th} loading cycle from an envelope
 365 unloading strain $\varepsilon_{un,env}$; $\phi_{n,ful}$ is the stress deterioration ratio for the case of $\beta_{un,n} = 1$.
 366 Lam and Teng [17] proposed Eq. 34 for use when $2 \leq n_e \leq 5$, and that $\phi_{n,ful} = 1$ when
 367 $n_e \geq 6$.

368

369 The predictions of Eq. 34 are compared with the new test results of Zhang *et al.* [18] in Fig. 9.
 370 The test results presented in Ref. [11] are also shown in Fig. 9 for comparison. Similar to the
 371 observation for Lam and Teng's equations [17] for plastic strains, Eq. 34 generally provides
 372 reasonably accurate predictions when $n_e < 5$, but overestimates the test results when
 373 $n_e \geq 6$. In order to address this deficiency of Lam and Teng's model [17], the following
 374 equations (Eq. 35) are proposed for $\phi_{n,ful}$ based on regression analysis of the mean $\phi_{n,ful}$
 375 values from all the available test data:

$$\phi_{n,ful} = \begin{cases} 1 & 0 < \varepsilon_{un,env} \leq 0.001 \\ 1 - 80(\varepsilon_{un,env} - 0.001)/n_e & 0.001 < \varepsilon_{un,env} \leq 0.002 \\ -0.08/n_e + 1 & 0.002 < \varepsilon_{un,env} \leq \varepsilon_{cu} \end{cases} \quad (35)$$

376

377 3.9. Reloading Path

378 A reloading path is defined as the stress-strain path that the concrete traces as its strain

increases from a starting point on an unloading path. Lam and Teng [17] proposed equations for the reloading path based on the test observation that the major part of each reloading path of FRP-confined concrete resembles a straight line. In Lam and Teng's model [17], the reloading path consists of a linear first portion from the reloading strain ε_{re} to the reference strain ε_{ref} , and a possible short parabolic portion for the remaining part to meet smoothly with the envelope curve.

The linear portion of the reloading path is defined as follows:

$$\sigma_c = \sigma_{re} + E_{re}(\varepsilon_c - \varepsilon_{re}) \quad \varepsilon_{re} \leq \varepsilon_c \leq \varepsilon_{ref} \quad (36)$$

where the slope of the linear portion is found from:

$$E_{re} = (\sigma_{new} - \sigma_{re})/(\varepsilon_{ref} - \varepsilon_{re}) \quad \varepsilon_{re} \leq \varepsilon_c \leq \varepsilon_{ref} \quad (37)$$

In most cases, the linear portion is followed by a parabola from the reference strain point to the envelope returning point. In some cases, the reloading path consists of only a straight line that returns to the envelope curve directly at the envelope unloading point. These cases are [17]: (1) $\varepsilon_{un,env} \leq 0.001$; (2) $n = 1$; $\varepsilon_{un,env} > 0.001$; $\sigma_{re,1} > 0.85\sigma_{un,env}$; and (3) $n > 1$; $\varepsilon_{un,env} > 0.001$; $\sigma_{re,n} > 0.85\sigma_{un,env}$.

The parabolic portion of the reloading path is given as follows:

$$\sigma_c = A\varepsilon_c^2 + B\varepsilon_c + C \quad \varepsilon_{ref} \leq \varepsilon_c \leq \varepsilon_{ret,env} \quad (38)$$

For cases where the reloading path returns to the parabolic first portion of the envelope curve, the parameter A is as follows:

$$A = \frac{(E_c - E_2)^2(E_{re}\varepsilon_{ref} - \sigma_{new}) + (E_c - E_{re})^2 f'_{co}}{4(\sigma_{new} - E_c\varepsilon_{ref})f'_{co} + (E_c - E_2)^2 \varepsilon_{ref}^2} \quad (39)$$

$$\varepsilon_{ret,env} = \frac{E_c - B}{2A + (\frac{E_c - E_2}{f'_{co}})^2} < \varepsilon_t$$

For cases where the reloading path returns to the linear section portion of the envelope curve, the parameter A is as follows:

$$A = \frac{(E_{re} - E_2)^2}{4(\sigma_{new} - f'_{co} - E_2 \varepsilon_{ref})} \quad \varepsilon_{ret,env} = \frac{E_c - B}{2A} \geq \varepsilon_t \quad (40)$$

The other two parameters, B and C, are as follows:

$$B = E_{re} - 2A\varepsilon_{ref} \quad (41)$$

$$C = \sigma_{new} - A\varepsilon_{ref}^2 - B\varepsilon_{ref} \quad (42)$$

Apparently, the new stress σ_{new} , which determines the slope of the linear portion, is a key parameter for the reloading path. Given that σ_{new} is accurately predicted by the new equations proposed in the present study (Eqs. 21-22, 32-33, 35), it is reasonable to expect that Eqs. 36-42 can also provide close predictions for the test results of FRP-confined HSC whose reloading paths also have a major part resembling a straight line. Eqs. 36-42 are therefore adopted in the proposed model.

3.10. Summary of the Proposed Model

To summarize, the proposed cyclic stress-strain model for FRP-confined concrete includes 2Eqs. 1-10 from Teng *et al.*'s model [26], Eqs. 11-14, 16, 23-29, 32-33, 36-42 from Lam and Teng's model [17], and Eqs. 17, 19, 22, 31, 35 proposed in the present study. The process of generating cyclic stress-strain curves is similar to that explained in Ref. [17].

4. PERFORMANCE OF PROPOSED MODEL

The predictions of the proposed model are compared with the experimental results of Ref. [18] in Fig. 10 for envelope unloading/reloading cycles. The predictions of Lam and Teng's model [17] are also shown for comparison. It is evident that the predictions agree very well with the experimental results in terms of the envelope stress-strain curve, except for the initial slope for some specimens. The difference in the initial slope is due to the use of strains calculated from the total axial shortenings (i.e. LVDT readings) in establishing the experimental curves [18]. As explained in Ref. [18], the strains from LVDTs are generally larger than those at mid-height in the initial stage of loading. If the actual axial strains of concrete at mid-height are used, it can be expected that the predicted initial slopes will be in closer agreement with the experimental results.

It is also evident from Fig. 10 that the proposed model is superior to Lam and Teng's model [17], especially for specimens in the S84 and S104 series. The proposed model generally provides reasonably accurate predictions, but considerable errors are also seen for some specimens (i.e. specimens S84-9FW-C and S104-9FW-C). The errors are found to be mainly from the inaccuracy in predicting the envelope plastic strain $\varepsilon_{pl,1}$. The equation proposed in the present study (i.e. Eq. 19) for $\varepsilon_{pl,1}$ is based on a regression analysis of all the available test data while there is considerable scatter in the test data (Fig. 6). When the experimental envelope strains of the three specimens (i.e. specimens S54-2FW-C1, S84-9FW-C and S104-9FW-C) are used, Fig. 11 shows that the proposed model compares very well with the test results and is far superior to Lam and Teng's model [17]. The small error of the proposed model in terms of the predicted reloading path, especially for specimen S84-4FW-C (see Fig. 11), is mainly due to the error in predicting the envelope stress-strain curve, as discussed by Zhang *et al.* [18].

Fig. 12 shows comparisons between the experimental results and the predictions of the two models (i.e. the proposed model and Lam and Teng's model [17]) for repeated unloading/reloading cycles. In order to assess these unloading/reloading cycles clearly, each cycle is shown with the corresponding predicted cycle individually to avoid the over-crowding of curves at the same unloading strain. Only the 1st, 4th, 7th, and the last cycles are examined here. In Fig. 12, the experimental plastic strains of envelope cycles $\varepsilon_{pl,1}$ are used instead of Eq. 19, in order to eliminate the effect of inaccuracy in this equation. Again, the proposed model is shown to be superior to Lam and Teng's model [17] especially for specimens in the S84 and S104 series, suggesting that the proposed revisions for $\omega_{n,ful}$ and $\phi_{n,ful}$ can capture the effect of loading history.

As evident from the development process of the proposed model, the proposed model basically reduces to and provides very similar predictions as Lam and Teng's model [17] when the concrete strength is equal to 40 MPa and/or when the number of repeated cycles is no more than 3. That is, the proposed model is as accurate as, if not more accurate than, Lam and Teng's model [17] for the results reported in Ref. [11], where NSC cylinders confined with an FRP wrap were tested.

5. CONCLUSIONS

An improved cyclic stress-strain model for FRP-confined concrete has been presented in the paper. The development of the proposed model has been based on a critical assessment of Lam and Teng's model [17] by making use of a large test database containing new test results on both concrete in filament-wound FRP tubes and concrete confined with an FRP wrap, which were published after Ref. [17]. The proposed cyclic stress-strain model has the

following new features:

- (1) It provides accurate predictions for the unloading paths of FRP-confined HSC. The degree of non-linearity of unloading paths of FRP-confined HSC is different from that of FRP-confined NSC. This characteristic is considered in the proposed model.
- (2) It provides accurate predictions for the plastic strain of FRP-confined HSC. The relationship between the plastic strain $\varepsilon_{pl,1}$ and the envelope unloading strain $\varepsilon_{un,env}$ does not seem to be significantly affected by the unconfined concrete strength, so a new equation was proposed to capture this observation.
- (3) It provides accurate predictions of the effect of repeated loading cycles (i.e. $\omega_{n,ful}$ and $\phi_{n,ful}$) based on the large test database.

The proposed cyclic stress-strain model therefore provides reasonably accurate predictions for both NSC and HSC confined with either an FRP wrap or an FRP filament-wound tube.

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(a) Envelope cycle

(b) Internal cycles

Figure 1: Key parameters of cyclic stress-strain curves of FRP-confined concrete (After Lam and Teng [17])

Figure 2: Envelope unloading curves

Figure 3: Slope of the unloading path at zero stress

Figure 4: Relationships between plastic strains and envelope unloading strains

Figure 5: Effect of concrete strength on plastic strain

(a) Eq. 18 (Lam and Teng's [17] equation for $\varepsilon_{pl,1}$)

(b) Eq. 19 (Proposed equation for $\varepsilon_{pl,1}$)

Figure 6: Performance of equations for the plastic strain of envelope cycles

Figure 7: Performance of equations for the stress deterioration ratio of envelope cycles

Figure 8: Performance of equations for the strain recovery ratio of internal cycles

Figure 9: Performance of equations for the stress deterioration ratio of internal cycles

(a) Specimens of Batch 1, $f'_{co} = 54.1$ MPa

(b) Specimens of Batch 2, $f'_{co} = 84.6$ MPa

(c) Specimens of Batch 3, $f'_{co} = 104.4$ MPa

Figure 10: Performance of the two stress-strain models for envelope unloading/reloading curves: predictions based on the predicted values of $\epsilon_{pl,1}$

(a) Specimens of Batch 1, $f'_{co} = 54.1$ MPa

(b) Specimens of Batch 2, $f'_{co} = 84.6$ MPa

(c) Specimens of Batch 3, $f'_{co} = 104.4$ MPa

Figure 11: Performance of the two stress-strain models for envelope unloading/reloading curves: predictions based on experimental values of $\epsilon_{pl,1}$

(a) Specimens of Batch 1, $f'_{co} = 54.1$ MPa

(b) Specimens of Batch 2, $f'_{co} = 84.6$ MPa

(c) Specimens of Batch 3, $f'_{co} = 104.4$ MPa

Figure 12: Performance of the two stress-strain models for repeated internal unloading/reloading curves; predictions based on the experimental values of $\epsilon_{pl,1}$

Table 1: Key information of cyclic compression tests in the database

Specimen Name	Unconfined concrete strength f'_{co} (MPa)	Thickness of FRP t (mm)	Elastic modulus of FRP E_{frp} (GPa)	FRP hoop rupture strain $\varepsilon_{h,rupt}$	Ultimate axial strain ε_{cu}	Confined concrete strength f'_{cc} (MPa)
Rousakis [8]: 150mm in diameter; 300 mm in height; wet-layup FRP wraps						
20c1L1C	26.5	0.17	CFRP: 377 GPa in hoop direction	0.00639	0.0153	44.1
20c1L2C	26.5	0.34		0.00569	0.0208	61.6
20c1L3C	26.5	0.51		0.00435	0.0244	70.2
40c1L2C	49.5	0.34		0.00540	0.0133	79.2
40c1L3C	49.5	0.51		0.00615	0.0181	104.0
60ac1L1C	65.5	0.17		0.00517	0.0068	79.2
60ac1L2C	65.5	0.34		0.00513	0.0102	90.3
60ac1L3C	65.5	0.51		0.00559	0.0153	117.2
60ac1L5C	65.5	0.85		0.00526	0.0181	137.9
80c1L1C	68.5	0.17		0.00663	0.0076	83.2
80c1L2C	68.5	0.34		0.00598	0.0098	107.2
80c1L3C	68.5	0.51		0.00391	0.0110	108.2
100c1L1C	95.0	0.17		0.00333	0.0056	97.6
100c1L2C	95.0	0.34		0.00154	0.0053	98.2
100c1L3C	95.0	0.51		0.00443	0.0098	129.6
Ilki and Kumbasar [9]: 150mm in diameter; 300 mm in height; wet-layup FRP wraps						
3-14-S	32.0	0.165	CFRP: 230 GPa in hoop direction	0.0079	0.0144	47.2
3-15-S	32.0	0.495		0.0108	0.0392	91.0
3-18-S	32.0	0.825		0.0100	0.0432	107.7
Lam <i>et al.</i> [11] : 152mm in diameter; 305 mm in height; wet-layup FRP wraps						
CI-SC1	41.1	0.165	CFRP: 250 GPa in hoop direction	0.0132	0.0134	60.2
CI-SC2	41.1	0.165		0.0103	0.0117	56.8
CI-RC ^a	41.1	0.165		0.0113	0.0120	56.5
CII-SC1	38.9	0.33	CFRP: 247 GPa in hoop direction	0.0122	0.0244	81.5
CII-SC2	38.9	0.33		0.0108	0.0189	78.2
CII-RC ^a	38.9	0.33		0.0122	0.0234	85.6
Ozbakkaloglu and Akin [13]: 152mm in diameter; 305 mm in height; wet-layup FRP wraps						
N-A-2L-C1	38.0	0.400	AFRP: 120 GPa in hoop direction	0.0150	0.0225	64.3
N-A-2L-C2	39.0	0.400		0.0156	0.0225	64.3
N-A-3L-C1	39.0	0.600		0.0176	0.0404	97.4
N-A-3L-C2	39.0	0.600		0.0202	0.0443	104.5
H-A-4L-C1	100.0	0.800		0.0124	0.0182	136.4
H-A-4L-C2	102.0	0.800		0.0110	0.0163	125.4
H-A-6L-C1	104.0	1.20		0.0116	0.0187	157.2
H-A-6L-C2	106.0	1.20		0.0145	0.0213	170.9
H-C-4L-C1	100.0	0.468	CFRP: 240 GPa in hoop direction	0.0069	0.0107	102.3
H-C-4L-C2	100.0	0.468		0.0081	0.0106	96.0
H-C-6L-C1	109.0	0.702		0.0064	0.0114	123.7
H-C-6L-C2	105.0	0.702		0.0081	0.0116	129.9

Wang <i>et al.</i> [23]: 204mm in diameter; 612 mm in height; wet-layup FRP wraps						
C2H0L1C	24.5	0.167	CFRP: 244 GPa in	0.0145	0.0194	42.3
C2H0L2C	24.5	0.334	hoop direction	0.0136	0.0382	66.8
Zhang <i>et al.</i> [18]: 200mm in diameter; 400 mm in height; filament-wound FRP tubes						
S54-2FW-C1	54.1	2.2		0.0108	0.0176	86.0
S54-2FW-C2 ^b	54.1	2.2		0.0111	0.0189	88.7
S54-4FW-C1	54.1	4.7		0.0168	0.0442	161.7
S54-4FW-C2 ^b	54.1	4.7	GFRP: in hoop	0.0169	0.0443	159.4
S84-4FW-C ^b	84.6	4.7	direction 45.9 GPa;	0.0110	0.0239	152.3
S84-9FW-C ^b	84.6	9.5		0.0105	0.0322	236.2
S104-4FW-C1	84.6	4.7		0.0132	0.0258	179.6
S104-4FW-C2 ^b	104.4	4.7		0.0109	0.0238	167.6
S104-9FW-C ^b	104.4	9.5		0.0093	0.0261	236.4

^a Specimens tested by Lam *et al.* [11] which were subjected to 3 unloading/reloading cycles at each prescribed unloading displacement level;

^b Specimens tested by Zhang *et al.* [18] which were subjected to 9~12 unloading/reloading cycles at a prescribed unloading displacement level.

Table 2: Linear relationships between unloading strains and plastic strains

Source of test data	Unconfined concrete strength f'_{co} (MPa)	$\varepsilon_{pl,1} = a\varepsilon_{un,env} + b$		R^2
		a	b	
Rousakis [8]	26.5	0.744	-0.0006	0.987
	49.5	0.737	-0.0020	0.981
	65.5	0.601	-0.0015	0.981
	68.5	0.603	-0.0015	0.968
	95.0	0.467	-0.0013	0.999
Ilki and Kumbasar [9]	32.0	0.713	-0.0019	0.994
Lam <i>et al.</i> [11]	38.9	0.714	-0.0016	0.998
	41.1	0.703	-0.0014	0.996
Ozbakkaloglu and Akin [13]	38.0~39.0	0.736	-0.0016	0.999
	39.0	0.743	-0.0017	0.999
	100.0~102.0	0.805	-0.0021	0.996
	104.0~106.0	0.775	-0.0022	0.998
	100.0	0.760	-0.0020	0.995
	105.0~109.0	0.760	-0.0023	0.999
Wang <i>et al.</i> [23]	24.5	0.815	-0.002	0.999
Zhang <i>et al.</i> [18]	54.1	0.665	-0.0030	0.993
	54.1	0.764	-0.0034	0.998
	84.6	0.708	-0.0027	0.989
	84.6	0.638	-0.0028	0.996
	104.4	0.695	-0.0031	0.997
	104.4	0.614	-0.0024	0.998