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A "Tandem" Strategy to Fabricate Flexible Graphene/Polypyrrole Nanofiber Film Using the Surfactant-Exfoliated Graphene for Supercapacitors

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Abstract

The surfactant-assisted liquid-phase exfoliation of expanded graphite can produce graphene sheets in large quantities with minimal defects. However, it is difficult to completely remove the surfactant from the final product, thus affecting the electrochemical properties of the produced graphene. In this article, a novel approach to fabricate flexible graphene/polypyrrole film was developed: using surfactant cetyltrimethylammonium bromide as a template for growth of polypyrrole nanofibers (PPyNFs) instead of removal after the exfoliation process; followed by a simple filtration method. The introduction of PPyNF not only increases the electrochemical performance, but also ensures flexibility. This composite film electrode offers a capacitance up to 161 F g⁻¹ along with a capacitance retention rate of over 80% after 5000 cycles

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A “Tandem” Strategy to Fabricate Flexible Graphene/Polypyrrole Nanofiber Film Using the Surfactant-Exfoliated Graphene for Supercapacitors

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KEYWORDS: Graphene; Surfactant Assisted Liquid Exfoliation; Polypyrrole Nanofibers; Supercapacitor; Flexible Electrode.

ABSTRACT The surfactant assisted liquid phase exfoliation of expanded graphite can produce graphene sheets in large quantities with minimal defects. However, it is difficult to completely remove the surfactant from the final product, thus affecting the electrochemical properties of the produced graphene. In this article, a novel approach to fabricate flexible graphene-PPy film was developed: using surfactant cetyltrimethylammonium bromide (CTAB) as a template for growth of polypyrrole nanofibers (PPyNF) instead of removal after the exfoliation process; followed by a simple filtration method. The introduction of PPyNF not only increases the electrochemical performance but also ensures flexibility. This composite film electrode offers a capacitance up to 161 F g^{-1} along with a capacitance retention rate of over 80 % after 5,000 cycles.

1. INTRODUCTION

The emerging novel 2D nanocarbon materials, graphene, has attracted significant attention in both theoretical and experimental research communities¹⁻². Its superior electrical conductivity, large surface area and high chemical stability render it a promising material for energy storage. It has demonstrated excellent electrochemical properties in batteries or supercapacitors³⁻⁴. The growing market for flexible electronics, such as flexible displays⁵, bendable smart phones, electronic skins⁶ and implantable medical devices⁷, requires the development of flexible power sources⁸⁻⁹ and consequently flexible electrodes. The unique structure of graphene sheets, two-dimension with a high aspect ratio, facilitates the fabrication of robust freestanding films for direct use as flexible electrodes eliminating the dead weight or volume from current collectors or additives used in common electrodes¹⁰⁻¹¹.

Among various graphene synthesis routes, wet chemical exfoliation is a realistic approach to realize mass production. Commonly used wet chemical method is exfoliation of oxidized graphite oxide with a subsequent reduction process¹²⁻¹³. The resultant graphene nanosheets normally contain a considerable number of defects. Also, toxic reagents are used in this time-

consuming preparation procedure. It is highly desirable to develop methods to prepare graphene using mild condition to minimize defects.

Graphene nanosheets can be produced by liquid-phase exfoliation (LPE) of graphite (i.e., natural graphite, highly oriented pyrolytic graphite (HOPG) or expanded graphite) using organic solvent or aqueous solution containing surfactant¹⁴⁻¹⁵. Expanded graphite, which can be massively produced by thermal treatment of commercially available expandable graphite flakes, have been widely used as adsorbent¹⁶⁻¹⁷, phase change material¹⁸, catalyst support¹⁹, or battery electrodes²⁰. It is a suitable starting material for exfoliation due to its pre-expanded structures²¹. It has been successfully exfoliated in aqueous solution with rose Bengal (serving as a surfactant)²², in organic solvents with or without stabilizer²³⁻²⁴. However, the surfactant adsorbed on the graphene sheets is difficult to be removed, resulting in decreased conductivity of graphene and deteriorated electrochemical performance. The surfactant may be used as dopant or template for growth of conducting polymer structures such as polypyrrole nanofiber. The incorporation of polypyrrole nanofiber (PPyNF) into graphene can not only provide large pseudocapacitance, but also reinforces the mechanical properties of the electrode produced²⁵. PPyNF has demonstrated excellent performances in supercapacitors, lithium-ion batteries and biocompatible batteries²⁶⁻²⁹. However, PPyNF normally suffer from poor cycle life due to the physical changes accompanied with the doping/undoping of ions. The incorporation of carbon-based material can provide mechanical reinforcement that accommodates the volumetric changes and improve the electronic contact between polypyrrole nanostructures as well, leading to improved rate and cycle performance.^{25, 30}

In this work, the cationic surfactant cetyltrimethylammonium bromide (CTAB) was used to exfoliate expanded graphite and then used as a template for the growth of nanostructured PPyNF. This approach can effectively utilize the surfactant, minimizing its negative effects

on the electrode's electrochemical properties and enhances the flexibility. The demonstrated specific capacitance up to 160 F g^{-1} at 0.5 A g^{-1} and 128 F g^{-1} at 8 A g^{-1} indicates an excellent performance of the prepared graphene/PPyNF film.

2. EXPERIMENTAL

2.1 Exfoliation of worm-like expanded graphite

Expandable graphite flakes (3772, Asbury Graphite Mills USA) was thermally expanded at 500°C for 15s to obtain worm-like expanded graphite under argon. The exfoliation of expanded graphite in the presence of surfactant cetyltrimethylammonium bromide (CTAB) produced exfoliated graphene and was denoted as graphene for short in this work. Briefly, expanded graphite was dispersed into CTAB aqueous solution (1 mg mL^{-1}) to give a 10 mg mL^{-1} dispersion, then being ultrasonicated for 4 h with 60% amplitude (Branson Digital Sonifier). The supernatant was collected after centrifugation at 4400 rpm for 40 min. The sediment left can be recycled and reused. The mass of graphene in the dispersion was confirmed by collecting it on a polycarbonate filter membrane. The absorption coefficient α of graphene dispersion was determined from the calibration curve obtained using the UV absorbance at 660 nm ¹⁵.

2.2 Preparation of graphene-PPyNF film

The formed graphene/CTAB dispersion was directly used to prepare graphene-PPyNF film. Pyrrole monomer and concentrated hydrochloric acid (to give a 0.2 M HCl concentration) were added into this dispersion, followed by slow addition of oxidant ammonium persulfate (APS) (APS: Py = 2:1, by weight). The reaction was kept in an ice-water bath under stirring for 6 h. The resultant dispersion was filtrated forming a flexible graphene-PPyNF film, then washed thoroughly by water and ethanol to remove the impurities. The total weight of graphene and pyrrole monomer was controlled at the constant ($\sim 36 \text{ mg}$). The pure PPy fibre film (PPyNF) and neat graphene film was also prepared for comparison. Since the neat

graphene film cannot be peeled off from the filter membrane, and a rGO paper was prepared using the graphene from graphite oxide route³¹.

2.3 Characterization

Dimension and thickness of graphene sheets were characterized by atomic force microscope (AFM, Asylum MFP). A scanning electron microscope (SEM, JEOL JSM7500FA) was used to investigate the surface and cross-sectional morphology. Raman spectra were performed on a Raman spectrometer (Jobin Yvon HR800, Horiba) utilizing a 632.8 nm laser. X-ray photoelectron spectroscopy (XPS) was measured using an Energy Analyzer (PHOIBOS 100/150). The thermogravimetric analysis (TGA, Q500 TA instruments) was used to study the thermal stability (nitrogen atmosphere, 5°C min⁻¹ ramp rate). The bending test was conducted using a Shimadzu EZ mechanical tester, by repeatedly bent to an angle of 180° (3 mm s⁻¹ cross-head speed) for up to 5,000 cycles.

Flexible film electrodes were assembled into a symmetric supercapacitor (two electrode Swagelok-type cell, X2 Labwares Pty Ltd.) using 1 M Li₂SO₄ as electrolyte. A CHI 650D potentiostat (CH Instruments, Inc.) was used to acquire the cyclic voltammetric data between 0.0 to 1.0 V at various rates. Charge/discharge tests were performed using a BTS300 battery test system (Neware Electronic Co.) between 0.005 to 1.0 V. Electrochemical impedance spectra (EIS) were recorded by a Gamry EIS 3000 system, with frequency ranging from 0.01 Hz to 100 kHz (10 mV amplitude) at open circuit potential.

3. RESULTS AND DISCUSSION

3.1 Exfoliation of worm-like expanded graphite

Expanded graphite can be further expanded over 80 times by thermal treatment³². It presents a typical worm-like structure composed of parallel sheets separated by pores of several micrometer dimensions (Figure 1a). The pore wall thickness is ~80 nm, indicating

that it consists of multiple layers of graphene sheets (Figure 1b inset). Such an expanded structure is an excellent precursor to complete exfoliation³³. After liquid-phase exfoliation (as per the Experimental Section), transparent and wrinkled graphene sheets can be found via the transmission electron detector of SEM (TED-SEM) (Figure 1c). The successful exfoliation of expanded graphite was further confirmed by AFM. Figure 1d is the AFM image of graphene on a $1.5 \times 1.5 \text{ }\mu\text{m}$ surface of silicon wafer. Images revealed single flakes $\sim 200\text{-}400 \text{ nm}$ in dimension and $\sim 4\text{-}5 \text{ nm}$ in height. The apparent height of graphene derived from wet chemical method is reported to be $\sim 1.2 \text{ nm}$ as measured by AFM¹³. It suggests that graphene obtained in this work consists of $\sim 3\text{-}4$ layers.

Figure 1. SEM images of expanded graphite (a-b); TED-SEM images of graphene (c); AFM image (d) and height profile (e) of graphene.

Figure 2 shows the Raman spectra of expanded graphite and graphene. The chemically reduced graphene oxide (rGO) paper prepared via graphite oxide exfoliation route is also shown for comparison. The three main peaks for graphite-like materials are D band, G band and 2D band.³⁴ The G band refers to the first order scattering of E_{2g} mode; D band is related to the first order of zone-boundary phonons which reflects the structural defects of graphite materials; and 2D band is the second order of zone-boundary phonons, which can be used to distinguish single, double, few and multi-layered graphene structure.³⁵⁻³⁶ The expanded graphite and graphene display a prominent G band at 1581 cm^{-1} , similar to natural graphite

powder. A weak D band at ca. 1333 cm^{-1} for expanded graphite is probably attributed to the structure defects produced during the intercalation and expansion process. Graphene displays a much stronger D band at 1333 cm^{-1} , indicating that more defects were created. For rGO, the strong D band indicates large amounts of disorder formed during oxidation, exfoliation and reduction¹³. The 2D peak in expanded graphite appears at around 2700 cm^{-1} . It can be split into two peaks at 2670 and 2694 cm^{-1} , similar to that of bulk graphite, indicating a multilayered graphene structure. Graphene presents a broader 2D peak, and an increased intensity of the peak at 2666 cm^{-1} yet still slightly weaker than the peak at higher frequency. It is the characteristic feature of thin flakes composed of a few graphene layers (typically 2~5 layers)^{15, 36-37}, which agrees well with the reported CTAB stabilized exfoliated graphene³⁸. A broad, down-shifted 2D single peak with lower intensity was observed for rGO, which is caused by the steric effects of oxygen moieties, partial amorphization and reduced sp² domains³⁹⁻⁴⁰.

Figure 2. Raman spectra of rGO, graphene and expanded graphite.

3.2 Synthesis and physicochemical characterization of G-PPyNF film

The graphene/CTAB dispersion from the exfoliation process was directly used to synthesize G-PPyNF via an *in situ* chemical polymerization (Figure 3). The product exfoliated graphene nanosheets and the remained CTAB were used as reactants in the next

stage: growth of polypyrrole nanofiber and concomitant formation of PPyNF/graphene composite. We described such a process as a “tandem” strategy due to its similar features as “tandem reaction” in organic chemistry: a consecutive reaction that each subsequent reaction occurs using intermediates/chemical functionalities formed in the previous step.⁴¹ The surfactant CTAB confined the formation and growth of PPyNF as a template. Hydrophobic pyrrole monomer seated on the hydrophobic tail and was encapsulated in the interior of CTAB micelles. The addition of oxidant APS initiated the polymerization, and the growth of PPy proceeded forming nanowires/nanofibers.⁴² The CTAB was converted into (CTA)₂S₂O₈ in the initial stage, and then reduced to (CTA)₂SO₄ after completion of polymerization.⁴² A flexible graphene/polypyrrole nanofiber film was then produced through vacuum filtration of such solution. The CTA⁺ containing residue could be easily removed by thoroughly washing with water and ethanol.⁴³⁻⁴⁴ These films are named as G-PPyNF1 and G-PPyNF2, according the weight ratio of graphene to pyrrole (1:4; or 1:8). Composite films with a higher graphene ratio (e.g. 1:1, 1:2) were fragile and crumbled into powders (inset of Figure 4a), making them unsuitable for us as flexible electrode. The neat graphene film consisted of stacked graphene sheets but without a clear layered structure. Its thickness was ~10 μm (Figure 4b, c). This film was not robust, which can be ascribed to the poor interaction between graphene sheets owing to the lack of functional groups. The incorporation of PPyNF can bind and entangle graphene sheets to enhance the mechanical properties. However, the composite with more content of PPyNF may suffer from poor rate and cycle performance.

Figure 3. Schematic illustration of fabrication procedure of G-PPyNF film (a) and formation of PPyNF (b).

As revealed by the cross-section image, PPyNF film consists of entangled PPy nanofibers, with thickness of around 30 μm (Figure 4d, e). These nanofibers can be clearly evidenced from the surface morphology of the film (Figure 4f). In G-PPyNF film, PPyNF is sandwiched between graphene sheets due to the interaction between PPy and the graphene aromatic basal (Figure 4g, j). The graphene sheets were bound by nanofibers (Figure 4i, l), thus ensured the flexibility of the hybrid paper.

Figure 4. Digital image of G-PPyNF1 flexible film (a) (inset: film with a graphene:pyrrole ratio of 1:2). Cross-sectional view of graphene film on filter membrane (b, c), PPyNF film (d, e), G-PPyNF1 film (g, h) and G-PPyNF2 film (j, k); Surface morphology of PPyNF film (f), G-PPyNF1 film (i) and G-PPyNF2 film (l).

PPyNF, graphene, G-PPyNF1 and G-PPyNF2 films were studied by Raman spectroscopy (Figure 5a-e). PPyNF film displayed two characteristic peaks at 1345 cm^{-1} and 1539 cm^{-1} , attributed to the π -conjugated planar structure and ring stretching of the polypyrrole backbone respectively⁴⁵. Tiny peaks near 940 and 975 cm^{-1} can be assigned to the quinoid polaronic and bipolaronic structure²⁶. Three main peaks for graphene, D peak, G peak, 2D peak

appeared at 1333 cm^{-1} , 1581 cm^{-1} and 2700 cm^{-1} . For G-PPyNF hybrid films, the D and G band overlapped with those two dominant peaks of PPyNF, and became broader. The 2D peak became decreased in intensity with decreased graphene content. These changes can be attributed to the interactions between graphene and PPyNF.

Figure 5f shows the TGA curves obtained for graphene, PPyNF and G-PPyNF films. A weight loss of $\sim 3\%$ over $150\text{-}200^\circ\text{C}$ for graphene may be ascribed to the pyrolysis of residual oxygen-containing groups. This loss can be hardly observed in G-PPyNF films owing to the relatively low content of graphene. Similar to other reported PPy doped with SO_4^{2-} or PPy using CTAB template (actually doped with SO_4^{2-} as well), the thermal degradation began at $\sim 210^\circ\text{C}$ and the maximum rate of decomposition started from about 250°C .⁴⁶⁻⁴⁸ The total weight loss over the temperature range of room temperature to 600°C for graphene, G-PPyNF1, G-PPyNF2 and PPyNF was 10%, 32%, 43% and 55%.

Figure 5. Raman spectra of PPyNF (a), graphene (b), G-PPyNF1 (c), G-PPyNF2 (d); and 2D peak of graphene, G-PPyNF1 and G-PPyNF2 (e). TGA curves of PPyNF, graphene, G-PPyNF1 and G-PPyNF2 film (f). (Insets in a, c and d: Raman spectra between 500-1200 cm⁻¹).

3.3 Electrochemical performance of G-PPyNF film

PPyNF film showed a quasi-rectangular cyclic voltammetry (CV) curves at a low scan rate of 20 mV s^{-1} (Figure 6a). It became distorted with the increasing scan rate. When increased to 400 mV s^{-1} , highly distorted leaf-shaped CV was presented indicating the limited ionic and electronic transport in bulk PPyNF film. Neat graphene film electrode presented an electrical double layer (EDL) capacitance feature maintaining the rectangular-shaped curves even at 400 mV s^{-1} due to the high conductivity but yielding much lower current response compared to G-PPyNF composite films. With the incorporation of graphene, the capacitive performance of G-PPyNF composite film was significantly improved at high scan rates. The G-PPyNF1 film can maintain a near-rectangular curve at 400 mV s^{-1} , while G-PPyNF2 with lower graphene ratio presented a distorted CV shape at such high scan rate. At 20 mV s^{-1} , the PPyNF, graphene, G-PPyNF1 and G-PPyNF2 film presented a capacitance of 170, 21, 120, 148 F g^{-1} , respectively. When a higher scan rate of 400 mV s^{-1} was applied, the respective capacitance retention was 23 %, 76 %, 65 % and 47 %. Clearly the rate performance of hybrid film was improved with the increasing graphene ratio.

Figure 6. CVs of PPyNF (a), graphene (b), G-PPyNF1 (c), and G-PPyNF2 (d) electrodes in 1 M Li_2SO_4 .

Both PPyNF and G-PPyNF film electrodes displayed linear or quasi-linear charge/discharge curves under a relatively low current rate of 0.5 A g^{-1} (Figure 7), suggesting their good capacitive performance. Graphene delivered very low capacitance of 20 F g^{-1} at 1 A g^{-1} . In contrast, PPyNF film and G-PPyNF2 film electrode displayed a higher capacitance (152 F g^{-1} , 156 F g^{-1} respectively), while G-PPyNF1 film offered a slightly lower capacitance of 130 F g^{-1} due to the increased graphene content. PPyNF film electrode presented a poor rate performance with a decreased capacitance (120 F g^{-1}) at 4 A g^{-1} , only 80% of the value obtained at 1 A g^{-1} ; which can be ascribed to the limited conductivity. Due to the low capacitance, the performance of graphene film at higher current densities was not further studied. The introduction of graphene sheets could effectively increase the conductivity, thus

render the composite electrode G-PPyNF1 and G-PPyNF2 with better rate performance. The G-PPyNF1 and G-PPyNF2 film maintained 98% and 91% of the initial capacitance when the current increased from 1 A g⁻¹ to 4 A g⁻¹. The performance of this G-PPyNF film electrode was comparable to that of graphene/polypyrrole fibre composite electrode using graphene via conventional exfoliation of graphite oxide (132.9 to 170 F g⁻¹ under the similar/higher current rate)^{42, 49-51}. To be pointed out, it is the first report to use graphene from a surfactant assisted exfoliation process to produce flexible electrodes for supercapacitors. This work may provide additional avenues for development of flexible graphene-based electrodes. Nonetheless, the performance of this graphene/PPyNF film may be further improved by optimising the exfoliation process and the following synthesis procedure of polypyrrole fiber.

Figure 7. Charge/discharge curves of PPyNF (a), graphene (b), G-PPyNF1 (c) and G-PPyNF2 film (d) in 1 M Li₂SO₄; Rate performance (e) and cycle stability (f) of graphene, PPyNF and G-PPyNF film electrodes.

The rate performance of G-PPyNF and PPyNF electrodes were compared using the galvanostatic charge/discharge results (Figure 7e). The G-PPyNF1 film with higher graphene content shows the best rate capability. When the current density increased from 0.5 to 8 A g⁻¹, the capacitance retention was significantly improved to 94% (136 to 128 F g⁻¹), much higher than that 56% (169 to 96 F g⁻¹) for PPyNF film and 80% (161 to 128 F g⁻¹) for G-PPyNF2

film. The cycle stability was tested by cyclic voltammetry at a scan rate of 100 mV s^{-1} for 5,000 cycles (Figure 7f). The G-PPyNF1 and G-PPyNF2 film maintained a capacitance retention rate of 85 % and 83 %. The capacitance decay of PPy was mainly caused by the structural damage related to the doping/de-doping of ions during cycling⁵². The capacitance retention rate of our G-PPyNF films after 5,000 cycles can be up to 80 %, comparable to or higher than 50~87% retention of the previously reported PPy based flexible electrodes^{25, 30, 53}.

The Nyquist plots of PPyNF and G-PPyNF films are shown in Figure 8a. Two types of equivalent circuits are proposed based on their electrochemical process. For those film electrodes containing PPyNF, the equivalent circuit includes three resistors, two capacitive elements and one Warburg elements. The resistance elements include solution resistance R_s , electron transfer resistance R_{ct} and double layer resistance R_{dl} . Constant phase elements CPE_f and CPE_{dl} represent faradic pseudocapacitance and double layer capacitance, respectively. Warburg element Z_w reflects the ion diffusion process within electrodes. The equivalent circuit for graphene film doesn't contain the elements of R_{ct} and CPE_f related to the pseudocapacitive redox reaction. The internal resistance, usually named equivalent series resistance (ESR), can be calculated from the intercept of the semi-circle with the real impedance axis. The ESR of graphene and G-PPyNF1 were $\sim 12 \Omega$, lower than that of G-PPyNF2 (18Ω) and PPyNF (27Ω). The frequency response, which is plotted by the imaginary part of capacitance (C_{Im}) against frequency, reflects the relative ion-transport rate within the electrode (Figure 8b). In the plot, the reciprocal of peak frequency is defined as relaxation time constant τ_0 , which describes the minimum time needed to discharge 50% of the energy stored in device⁵⁴. A smaller τ_0 reflects a better frequency response of the electrode, indicating better rate performance. The relaxation time constant for graphene, G-PPyNF1, G-PPyNF2 and PPyNF film was 0.16 s, 1.2 s, 4.0 s and 12.6 s, which matches well with the results of rate capability. The G-PPyNF1 film offered lower time constant compared

to most of the previously reported graphene paper based supercapacitors (0.92 to 2.27 s)⁵⁵ and comparable to that of commercial available carbon based supercapacitors (0.7 to 1.5 s)⁵⁶.

Figure 8. Nyquist plots (a) and frequency response (b) of graphene, PPyNF and G-PPyNF film electrodes. (inset of a) proposed equivalent circuit.

Considering the offered capacitance, we chose G-PPyNF2 hybrid film to investigate its flexibility and robustness. These films were bent to an angle of 180° for up to 5,000 cycles (Figure 9a), and then assembled into supercapacitors for testing the electrochemical properties. The supercapacitor composed of films after the bending cycles demonstrated almost overlapped cyclic voltammograms with those pristine films (Figure 9b), indicating the bending has little impact. The well-maintained triangular shape of charge/discharge curves after bending test (Figure 9c) also evidences the good capacitive performance and robustness of this hybrid film. More specifically, 92% of the initial capacitance can be retained even after 5,000 bending cycles. To investigate the stability of this film at a charged state, the self-discharge profile of a fully charged supercapacitor composed of G-PPyNF2 films was investigated after it was charged to 1 V at a current density of $0.5 A g^{-1}$, and then held at this voltage for 2 h as reported.⁵⁷ The open-circuit voltage dropped to 0.8 V after resting for 1.2 h, 0.6 V after 5.7 h, and 0.5 V (half of V_{Max}) after 15.5 h (Figure 9d). Most supercapacitors are operated over a range of V_{Max} to approximately half of V_{Max} .⁵⁸ Our device demonstrates a

longer operable time compared to that 13 h, 6.7 h reported for flexible supercapacitors⁵⁹⁻⁶⁰, and 8h of commercial available supercapacitor⁶⁰. It also means that this flexible hybrid electrode can hold the charge for long periods of time.

Figure 9. (a) Digital images of the bending test; Cyclic voltammograms at a scan rate of 20 $mV\ s^{-1}$ (b), charge/discharge curves and the capacitance retention at a current density of 0.5 $A\ g^{-1}$ (c) of a supercapacitor composed of G-PPyNF2 film electrodes after being subject to different bending cycles; (d) Open circuit voltage of a fully charged supercapacitor using G-PPyNF2 film electrodes over time.

4. CONCLUSION

In summary, a flexible free-standing graphene-PPy fibre film was fabricated using graphene sheets exfoliated from worm-like expanded graphite with the assistance of a surfactant (CTAB). Such type of graphene displays a less-defected structure. A “tandem”

strategy is applied in this work by using the surfactant remained in the dispersion directly as a template for polypyrrole nanofibre growth without removal. The incorporation of PPyNF into graphene film not only provides large capacitance, but also improves the mechanical properties by binding and entangling the graphene platelets. The less defect graphene can effectively improve the rate capability of PPyNF due to the high conductivity. The resultant synergistic effect enables that G-PPyNF composite film electrode demonstrated a much larger capacitance compared to pure graphene film, and an improved rate capability compared to PPyNF film. In addition to the supercapacitor application, such graphene/PPyNF film may find applications in other type of flexible energy storage devices (i.e. alkaline ion batteries, metal air batteries) owing to the electrochemical features derived from graphene and polypyrrole such as lithium/sodium storage capability and electrocatalytic activity to oxygen reduction reaction.^{45, 53, 61}

AUTHOR INFORMATION

Author contributions

The manuscript was written through contributions of all authors. All authors have given approval to the final version of the manuscript. K. Shu, Y. Chao, C. Wang, G. Wallace and S. Chou conceived the idea of this manuscript, designed the experiment and wrote manuscript. T. Zheng characterized the graphene nanosheets using AFM. S. Gambhir synthesized the starting materials expanded graphite. G. Wallace and C. Wang supervised the study.

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