Large scale production of novel g-C3N4 micro strings with high surface area and versatile photodegradation ability

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Abstract
An easy, scalable and environmentally benign chemical method has been developed to synthesize micro strings of graphitic-C3N4 (msg-C3N4) through pre-treatment of melamine with HNO₃ in alkaline solvent at low temperature. This methodology results in a unique string type morphology of msg-C3N4 with higher surface area. These msg-C3N4 micro strings were used as a photocatalyst under visible light for photodegradation of rhodamine B, methyl blue and methyl orange. The msg-C3N4 shows enhanced photodegradation efficiency due to its high surface area and favourable bandgap. The first order rate constant for msg-C3N4 was measured which confirms the higher performance of msg-C3N4 in comparison to other reported materials such as g-C3N4, Fe₂O₃/g-C3N4 and TiO₂ nanotubes. Thus, the method developed here is favourable for the synthesis of materials with higher surface area and unique morphology, which are favourable for high photodegradation activity. The Royal Society of Chemistry.

Keywords
scale, large, c, inf, 3, production, novel, g, n, 4, ability, micro, strings, photodegradation, versatile, area, surface, high

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Large scale production of novel g-C_3N_4 micro strings with high surface area and versatile photodegradation ability


An easy, scalable and environmentally benign chemical method has been developed to synthesize micro strings of graphitic-C_3N_4 (msg-C_3N_4) through pre-treatment of melamine with HNO_3 in alkaline solvent at low temperature. This methodology results in a unique string type morphology of msg-C_3N_4 with higher surface area. These msg-C_3N_4 micro strings were used as a photocatalyst under visible light for photodegradation of rhodamine B, methyl blue and methyl orange. The msg-C_3N_4 shows enhanced photodegradation efficiency due to its high surface area and favourable bandgap. The first order rate constant for msg-C_3N_4 was measured which confirms the higher performance of msg-C_3N_4 in comparison to other reported materials such as g-C_3N_4, Fe_2O_3/g-C_3N_4 and TiO_2 nanotubes. Thus, the method developed here is favourable for the synthesis of materials with higher surface area and unique morphology, which are favourable for high photodegradation activity.

Various semiconductors have been proposed as photocatalysts during recent decades, such as metal oxides, sulphides and oxy-nitrides. Among them, numerous metal (Ag, Au, Pt and Pd) nanostructures have shown good photocatalytic response due to their large surface area but have some issues due to agglomeration and stability over a period of time. Consequently, new photocatalysts that are stable, efficient, inexpensive, non-toxic and capable of harvesting sunlight are highly desirable.

Graphitic carbon nitride (g-C_3N_4) is a promising material with excellent mechanical and thermal properties, a catalyst for organic synthesis, a photoelectric converter, an electrode material for fuel cells or batteries, a hydrogen storage material and a fluorescent sensor. g-C_3N_4, a metal free catalyst, has been investigated as an environmentally friendly photocatalyst for photodegradation of organic pollutants in water. Fast recombination of photogenerated charge carriers and the low surface area of g-C_3N_4 limits the search for high efficiency. Thus, various attempts have been made to solve these problems, e.g. doping with heteroatoms, tuning compositions, coupling with other semiconductors and preparation of nano or porous g-C_3N_4.

The morphology, size, shape, dimension and surface area of nanostructures are key features for photocatalytic activities. Unfortunately the surface areas of g-C_3N_4 fabricated from precursors such as melamine, cyanamide and dicyanamide are very small (~15 m² g⁻¹). In order to achieve high surface area several template methods have been investigated, for example Xu et al. fabricated g-C_3N_4 with a surface...
area of 128 m² g⁻¹, Wang et al. synthesized g-C₃N₄ with a high surface area of 239 m² g⁻¹ and Yuliati et al. also synthesized g-C₃N₄ with a surface area of 224 m² g⁻¹. The resultant g-C₃N₄ showed superior photocatalytic activities toward photodegradation or hydrogen production but their practical application was limited since the template was removed by HF, which poisoned the product. Elimination of the template removal process could increase practical application of the material. Designing a specific morphology also gives enhanced properties to the product e.g. string-like structures have advantages of large aspect ratio, low density, good chemical and environmental stability. Moreover, the string-like morphology also had advantages over nanowires and nanotubes in lithiation and de-lithiation processes in lithium ion batteries. Thus, an easy and scalable method is required to prepare g-C₃N₄ with high surface area and specific morphology without using templates and toxic chemicals to make its application more practical in the fields of catalysis and energy storage.

Here, we report a large scale, controlled synthesis of g-C₃N₄ micro strings by pre-treatment of melamine with HNO₃. To the best of our knowledge these strings have not been reported yet and the methodology developed is easy, economical, works at low temperature and is template free. In order to study the possible growth mechanism of msg-C₃N₄, time-dependent experiments were performed and appropriate conditions were defined. Moreover, the effects of the solvent and HNO₃ on the morphology of msg-C₃N₄ were also explored. The msg-C₃N₄ was used as a photocatalyst for rhodamine B (RhB), methyl blue (MB) and methyl orange (MO) degradation under visible light. Results suggest improved photocatalytic performance without considerable loss of efficiency upon recycling. Therefore, by using current methodology, higher surface area and novel morphology can be achieved simultaneously, which are favorable for high photocatalytic activity.

**Experimental section**

**Preparation of msg-C₃N₄**

1 g melamine was dissolved in 20 ml of ethylene glycol with continuous stirring, followed by addition of 60 ml of 0.2 M HNO₃ solution. The resultant mixture was stirred for 10 minutes. Finally, the product was washed with ethanol and dried at 80 °C. After drying, the obtained white powder was annealed at 400 °C for 2 h in a muffle furnace in alumina crucibles. After annealing, a yellowish powder was collected and stored for characterization. In addition, bulk g-C₃N₄ was also prepared according to the literature. Sample was characterized by scanning electron microscopy (SEM), transmission electron microscopy (TEM), selected-area electron diffraction (SAED), X-ray diffraction (XRD), X-ray photoelectron spectroscopy (XPS) and photoluminescence absorption spectroscopy (PL).

**Photocatalytic test**

For photocatalytic tests, a certain amount of sample was dissolved in 40 ml aqueous solutions of RhB, MB and MO in glass beakers. The concentration of RhB, MB and MO was 10 mg in 1 L of H₂O. At first, the solution was stirred continuously in the dark for 30 minutes to establish adsorption-desorption equilibrium among the photocatalysts and dye solution, then this solution was brought into visible light. A 500 W xenon lamp was used as a visible light source and the glass beaker was placed in front of the lamp during continuous magnetic stirring. 3 ml of solution was taken and UV absorption measurements were used to observe the photodegradation at specific time intervals. Every time before measuring UV, the solution was centrifuged to remove the suspension particles of the catalyst. The absorption peaks for RhB, MB and MO were observed at 554, 610 and 465 nm respectively. For stability measurements the same materials were taken from the solution and the above mentioned steps were repeated for second and third times.

**Results and discussion**

**Characterization of the msg-C₃N₄**

X-ray diffraction (XRD) study was performed in order to investigate the crystal structure and phase of the as-prepared samples. Two distinctive XRD peaks were observed for g-C₃N₄ at 27.5° and 13.1° as shown in Fig. 1(a). The strong peak at 27.5° corresponds to the long-range inter-planar stacking of aromatic systems with an inter-planar distance of 0.324 nm. The small peak at 13.1° (100) is related to d = 0.76 nm because of in-plane structural packing motif. However, there is only one broad peak at 27.3° for msg-C₃N₄ resembling that at 27.5° for g-C₃N₄ related to (002), showing that the msg-C₃N₄ peak is slightly shifted and its corresponding...
inter-planer distance 0.326 nm is increased as compared to g-C₃N₄.⁴⁻⁻³⁷

The morphology and microstructures of msg-C₃N₄ were characterized through SEM and TEM as shown in Fig. 1(b–d). From Fig. 1(b), it is obvious that as-prepared micro strings are uniform and dense without aggregation. These msg-C₃N₄ have an aspect ratio of 50, as their length is in the range of tens of microns and their diameter is 2–4 micrometers. From Fig. 1(b), it is obvious that as-synthesized msg-C₃N₄ has a well-defined string structure with large accommodation sites for host species as shown in Fig. 1(c). Furthermore, the TEM image delineated in Fig. 1(d) confirmed growth of the strings with uniform dimensions. SAED studies were carried out (inset of Fig. 1d) to further confirm the structure of msg-C₃N₄. Thus, the diffraction ring indexed as (002) is in accordance with the XRD result (Fig. 1(d)) with d = 0.33 nm.

In order to probe the chemical compositions and chemical states of the msg-C₃N₄, XPS characterization was performed as shown in Fig. 2. The C1s spectrum has two peaks at 288.15 eV and 284.6 eV, which are attributed to the existence of C–N–C coordination and surface adventitious carbon, respectively, as shown in Fig. 2(a).⁴⁻⁻³⁷ Similarly, the N1s spectra of msg-C₃N₄ has three peaks at 398.8, 399.4 and at 400.3 eV, which correspond to pyridinic, amino and pyrrolic nitrogen centres, respectively. The C/N ratio of msg-C₃N₄ calculated using XPS is 0.82, a little higher in comparison with the theoretical value of 0.75, which proves that msg-C₃N₄ has a low concentration of N. In order to study the growth mechanism of msg-C₃N₄, time-dependent experiments were performed and appropriate conditions were optimized. In this context, melamine was treated with HNO₃ and the mixture was calcined. For growth studies, products were collected and studied at different time intervals (60, 90, 120, 150 minutes) during the calcination process. It is obvious that melamine particles (Fig. 3(a)) were converted into rod type structures (Fig. 3(b)) as a result of calcination for first 60 minutes. Product collected after 90 minutes suggests the destruction of rods and formation of small beads (Fig. 3(c)). Prolonged calcination up to 120 minutes leads to fusion of these beads and formation of small string type structures (Fig. 3(d)). Further increase in exposure time up to 150 minutes at the same temperature leads to fusion of stray strings together and formation of long micro strings with high aspect ratio, as shown in Fig. 3(d–e). The presence of small beads on the surface of these strings is also obvious, which suggests further growth of these micro strings in the case of the presence of more reactive species. SEM images of the intermediate and final products without HNO₃ and ethylene glycol are also given in Fig. S3†.

XRD patterns of melamine and msg-C₃N₄ heated at different time periods are presented in Fig. S4†. The XRD patterns of rods and melamine are different from each other, which confirms the advantages of pre-treatment of melamine with HNO₃, which converts melamine to nanoparticles as shown in Fig. S3. The other samples are identified as g-(002) with peak positions 26.5°, 26.9°, 27.3° and 27.5° after 60, 90, 120 and 150 minutes, respectively. The intensity of the peak also increases with time, which indicates enhancement in the quality and stability of the crystal structure, but a longer time period (150 minutes) destroy the string morphology. Furthermore, the inter-planar distance d for all the samples is less than 0.326 nm.

FTIR spectra of melamine, intermediate product (rods), msg-C₃N₄ and g-C₃N₄ are shown in Fig. S5†. The peaks in the range of 3300–3500 cm⁻¹ are assigned to the stretching vibration modes of NH and NH₂ groups and are observed in all the samples.⁴⁻⁻³⁸ The absorption peaks from 800 cm⁻¹ to 1400 cm⁻¹ related to the breathing mode of s-triazine, amorphous sp³ C–C bonds and C–N are also examined in all the samples; these results are consistent with the XRD and XPS results of msg-C₃N₄.⁴⁻⁻¹⁵ The peak at 1697 cm⁻¹ is only present in the nanorods because of the existence of C=O bonds.⁴⁰ The presence of C=O plays a critical role in the formation of msg-C₃N₄. This C=O is only formed when melamine is pre-treated with HNO₃ in the presence of ethylene glycol. In the absence of HNO₃ or ethylene glycol this C=O is not formed, due to which the msg-C₃N₄ is also not achieved as discussed above.

PL studies were carried out at room temperature to study the bandgap of the synthesized materials (g-C₃N₄ and msg-C₃N₄) as shown in Fig. 4(a). UV light of 325 nm wavelength was used to excite the materials. The broad peak of msg-C₃N₄ and g-C₃N₄ at 427.6 and 452 nm, respectively, correspond to the bandgap of the respective samples. The bandgap of msg-C₃N₄ was calculated to be 2.9 eV as compared to 2.72 eV of g-C₃N₄. This is due to perfect packing and
electronic coupling between the layers of single and non-connected msg-C3N4 and quantum confinement effects that shift conduction and valence band edges in opposite directions. Therefore, it is believed that the bandgap with high energy level would acquire thermodynamically improved reduction and oxidation power in photodegradation of dyes. The charge-transfer rate between msg-C3N4 and redox species in solution also depends on these energy level relation.

Also, the PL intensity of msg-C3N4 is strong in comparison to g-C3N4, which indicates that the msg-C3N4 can be used as light-emitting material with high fluorescence quantum yield. In order to further confirm the bandgap, UV studies were carried out. The UV spectra of msg-C3N4 and g-C3N4 along with their corresponding bandgaps are shown in Fig. 4(b). The bandgap of msg-C3N4 is 2.9 eV and the bandgap of g-C3N4 is 2.72 eV, in good agreement with the PL studies.

The surface area of the samples was calculated with the Brunauer–Emmett–Teller (BET) method in the relative pressure range of 0–1 by using 3H-2000PS2, China. The msg-C3N4 has a large surface area of 290 m² g⁻¹ as compared to 10 m² g⁻¹ for g-C3N4. The surface area of msg-C3N4 is 29 times greater than that of g-C3N4, which can also be observed from Fig. 5(t). Thus, because of its large surface area msg-C3N4 provides more photocatalytic reaction sites for the adsorption of reactant molecules and increases the efficiency of the electron–hole separation, so the photocatalytic activity of msg-C3N4 is enhanced. Moreover, this large surface area also makes msg-C3N4 a promising candidate for hydrogen production.

Photocatalytic performance of msg-C3N4

The photocatalytic activity of the msg-C3N4 was evaluated by degradation of RhB, MO and MB under visible light (wavelength >420 nm) irradiation in order to demonstrate its potential application for wastewater treatment. For the degradation of RhB, different amounts (10 mg, 20 mg, 50 mg and 100 mg) of msg-C3N4 and g-C3N4 were taken to explore the effect of concentration of photocatalysts upon RhB degradation. Fig. S12† shows the relationship between C/Co and time (Co is the initial concentration of the RhB, C is the concentration at time t) of all samples and for comparison a primary solution was irradiated without catalyst under visible light. The sample without catalyst does not show any appreciable changes with time.

Fig. 5(a) shows the relationship between C/Co and time for RhB, MB and MO with 100 mg concentration of msg-C3N4 and g-C3N4. The msg-C3N4 took just 45 minutes to completely degrade RhB whereas g-C3N4 required 75 minutes for complete degradation of RhB and a linear decrease in C/Co with time was observed. Similarly, the msg-C3N4 needed only 60 minutes for complete degradation of MB whereas g-C3N4 required 120 minutes for the same. Also for MO, msg-C3N4 took 165 minutes as compared to g-C3N4 which needed 270 minutes for complete degradation of the dye (Fig. S8–S13†). Fig. 5(b) shows the first order rate constant k (min⁻¹) of msg-C3N4 and g-C3N4 for RhB, MB and MO, which was calculated by the following first order equation:

\[ \ln(C_0/C) = kt \]

where Co is the initial concentration of the dye in solution and C is the concentration of dye at time t. k has maximum value of 0.0372 min⁻¹ for RhB when msg-C3N4 is used as a catalyst and it decreased to 0.0217 min⁻¹ in the case of g-C3N4. Furthermore, it is 0.0333 min⁻¹ for msg-C3N4 of MB and 0.0185 min⁻¹ for g-C3N4. It also showed the improved performance for MO in the case of msg-C3N4 as compared to g-C3N4. In Table S1,‡ K values of carbon nitride and TiO₂ are given for comparison, which confirms that the msg-C3N4 is a more effective photocatalyst. Fig. S14† shows k (min⁻¹) of msg-C3N4 and g-C3N4 for RhB with different amount of samples. The msg-C3N4 with mass 50 mg has maximum k = 0.06603 min⁻¹, which was almost double that of g-C3N4. The formation of C=O bonds in the intermediate state leads to the novel structure of msg-C3N4, which is highly useful for a higher value of k (min⁻¹). The presence of small beads on the surface of micro strings, which extend their network deep into the strings (as suggested by SEM and BET), act as the reaction sites for the photocatalytic activity. Also, the small particle size of g-C3N4 tends to agglomerate into large particles, resulting in a poor photocatalytic performance of g-C3N4 as compared to msg-C3N4.

The stability and reproducibility of the photocatalysts is highly important for its practical applications. In this context,
the stability test of msg-C$_3$N$_4$ was performed by reusing the same catalyst for a second time for the degradation of organic dyes under similar conditions. It was observed that upon reusing the material for several cycles, the performance of material remains same and there is no significance loss in efficiency, as shown in Fig. 6. The degradation efficiency of msg-C$_3$N$_4$ decreased only 2% after three successive cycles, which indicates good stability and reusability of msg-C$_3$N$_4$ for several cycles without loss in activity at a pilot scale. The reactive nature of msg-C$_3$N$_4$ towards the photocatalytic reaction comes from the availability of photogenerated electrons for superoxide radical generation. The tailored bandgap and light of an appropriate wavelength generate these electrons needed for the oxidation reaction.

The photocatalytic activity of msg-C$_3$N$_4$ is increased because of a positive shift in first order constant $k$ as a result of H$_2$O$_2$ addition (Table S2†). Therefore, H$_2$O$_2$ increases the rate of hydroxyl radical production e.g. H$_2$O$_2$ + e$^-$ → OH + OH$^-$ and enhances the efficiency of msg-C$_3$N$_4$. Also, a large surface area and higher aspect ratio provides more reactive sites for reaction, which further polishes the photodegradation efficiency of msg-C$_3$N$_4$. It reduces the recombination probability of photoexcited charge carriers and enhances the transport of charges.$^{23-29}$

**Conclusions**

In summary, a facile, green and economical approach has been designed to synthesize novel msg-C$_3$N$_4$. msg-C$_3$N$_4$ exhibits higher potential for application as a visible light photocatalyst for degradation of organic pollutants. These studies indicate that novel msg-C$_3$N$_4$ with high surface area and large aspect ratio can also be used for hydrogen production since it can provide more reactive sites. It reduces the recombination probability of photoexcited charge carriers and also increases the transport of charges. Strong PL intensity indicates that msg-C$_3$N$_4$ can be used as light-emitting materials. We anticipate that the msg-C$_3$N$_4$ will provide broad applications in the fields of photodetectors, field-effect transistors, optical waveguides, drug delivery, lithium-ion batteries, electro catalysts and light-emitting materials.

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**Notes and references**